

Material Safety Data Sheet

In Accordance with MOEL Public notice No 2020-130 MSDS Number: AA06900-000000004 Issue date: 6/28/1996 Revision date: 2/16/2023 Version: 12.0

1. Chemical product and company identification

1.1. Product identifier

Product form : Mixture
Trade name : KC-28

1.2. Recommended uses and restrictions

Use Categories

35 - Welding and soldering products, flux products

1.2.1. Recommended use

Welding and soldering products, flux products.

1.2.2. Restrictions on use

1.3. Supplier information

- Supplier

Company : KISWEL

Address : (51544) South Korea 704, Gongdan-ro, Seongsan-gu, Changwon-si, Gyeongnam, Korea

Tel. : 055)269-7200 Fax : 055)266-4487

2. Hazards identification

2.1. Classification of the substance or mixture

| Respiratory sensitisation, Category 1 | H334 |
|--|------|
| Skin sensitisation, Category 1 | H317 |
| Specific target organ toxicity - Single exposure, Category 2 | H371 |
| Specific target organ toxicity - Repeated exposure, Category 2 | H373 |

2.2. Label elements

2.2.1. Hazard pictograms (GHS KR)





2.2.2. Signal word (GHS KR)

Danger.

2.2.3. Hazard statements (GHS KR)

H317 - May cause an allergic skin reaction.

H334 - May cause allergic reactions, asthma or shortness of breath and etc if inhaled.

H371 - May cause damage to organs.

H373 - May cause damage to organs through prolonged or repeated exposure.

2.2.4. Precautionary statements (GHS KR)

Precaution:

P260 - Do not breathe dust/fume/gas/mist/vapours/spray.

P261 - Avoid breathing dust/fume/gas/mist/vapours/spray.

P264 - Wash hands, forearms and face thoroughly after handling.

P270 - Do not eat, drink or smoke when using this product.

P272 - Contaminated work clothing should not be allowed out of the workplace.

P280 - Wear protective gloves/protective clothing/eye protection/face protection/hearing protection.

P284 - Wear respiratory protection.

Material Safety Data Sheet

In Accordance with MOEL Public notice No 2020-130

Treatment:

P302+P352 - IF ON SKIN: Wash with plenty of water/....

P304+P340 - IF INHALED: Remove person to fresh air and keep comfortable for breathing.

P308+P311 - IF exposed or concerned: Call a POISON CENTER/doctor/....

P314 - Get medical advice/attention if you feel unwell.

P321 - Take ... treatment.

P333+P313 - If skin irritation or rash occurs: Get medical advice/attention.

P342+P311 - If experiencing respiratory symptoms: Call a POISON CENTER/doctor/....

P362+P364 - Take off contaminated clothing and wash it before reuse.

Storage:

P405 - Store locked up.

Disposal:

P501 - Dispose of contents/container according to waste related regulations.

2.3. Hazards - Other hazards which do not result in classification - Hazard Risk

Not applicable

3. Composition/information on ingredients

Product form : Mixture

| Substance name | Other Names | Product identifier number | Concentration (%) |
|----------------|---|--|-------------------|
| Iron | Iron, elemental / Direct reduced Iron / Iron, reduced / Elemental iron / IRON POWDER / iron | CAS-No.: 7439-89-6 KECI-No.: KE-21059 | 97.5 – 99 |
| Manganese | Manganese, elemental / Manganese metal / manganese | CAS-No.: 7439-96-5 KECI-No.: KE-22999 | ≤ 2 |
| Silicon Metal | Silicon powder / Silicon powder, amorphous / Ammonium hexafluorosilicate / SILICON / silicon | CAS-No.: 7440-21-3 KECI-No.: KE-31029 | 0.1 – 1 |
| Copper | C.I. 77400 / C.I. Pigment Metal 2 / Copper, elemental / CI 77400 / Copper metal / Copper, metallic / Pigment Metal 2 / Granulated copper / copper | CAS-No.: 7440-50-8 KECI-No.: KE-08896 | ≤ 0.5 |

4. First-aid measures

4.1. First-aid measures after eye contact

Rinse eyes with water as a precaution.

4.2. First-aid measures after skin contact

Wash skin with plenty of water.

Take off contaminated clothing.

If skin irritation or rash occurs: Get medical advice/attention.

4.3. First-aid measures after inhalation

Remove person to fresh air and keep comfortable for breathing.

If experiencing respiratory symptoms: Call a poison center or a doctor.

4.4. First-aid measures after ingestion

Call a poison center or a doctor if you feel unwell.

Material Safety Data Sheet

In Accordance with MOEL Public notice No 2020-130

4.5. Other medical advice or treatment

Treat symptomatically.

5. Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media : Water spray. Dry powder. Foam.

Unsuitable extinguishing media : No data available

5.2. Special hazards arising from the substance or mixture

No data available

5.3. Special protective equipment and precautions for fire-fighters

Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained

breathing apparatus. Complete protective clothing.

6. Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Ventilate spillage area.

Do not breathe dust/fume/gas/mist/vapours/spray.

Avoid contact with skin and eyes.

Do not attempt to take action without suitable protective equipment.

For further information refer to section 8: "Exposure controls/personal protection".

Dispose of materials or solid residues at an authorized site.

6.2. Environmental precautions and protective procedures

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Mechanically recover the product.

7. Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling : Ensure good ventilation of the work station.

Do not breathe dust/fume/gas/mist/vapours/spray.

Avoid contact with skin and eyes. Wear personal protective equipment.

Hygiene measures : Contaminated work clothing should not be allowed out of the workplace.

Wash contaminated clothing before reuse.

Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

7.2. Conditions for safe storage

Storage conditions : Store locked up.

Store in a well-ventilated place.

Keep cool.

8. Exposure controls/personal protection

8.1. Occupational Exposure Limits

Material Safety Data Sheet

In Accordance with MOEL Public notice No 2020-130

| No data available Manganese (7439-96-5) Korea - Occupational Exposure Limits Local name 영한 및 무기 화한을 # Manganese&Inorganic compounds, as Mn ISHA OEL TWA 1 mg/m* (1 mg/m* (5) # (Furne) ISHA OEL TWA 1 mg/m* (1 mg/m* (2) # (Furne) ISHA PEL TWA 1 mg/m* (2) # (Furne) ISHA PEL TWA 1 mg/m* (2) # (Furne) ISHA PEL TWA 1 mg/m* (2000-48% # MOEL Public Notice. No. 2020-48 China - Occupational Exposure Limits OEL PC-TWA 0.15 mg/m* (dust and furne) OEL PC-TWA (Highly Toxic Goods) 0.15 mg/m* (dust and furne) OEL PC-TWA (Highly Toxic Goods) 0.45 mg/m* (dust and furne) OEL PC-STEL (Highly Toxic Goods) 0.45 mg/m* (dust and furne) PEL (OEL STEL) 0.03 mg/m* (furne) PEL (OEL STEL) 0.07 mg/m* (respirable particulate) 0.07 mg/m* (respirable particulat | | | | |
|---|--|---|--|--|
| Manganese (7439-96-5) Korsa - Occupational Exposure Limits Local name 의전 및 무기 화장은 # Manganese&Inorganic compounds, as Mn IshA OEL TWA Img/m* (함) # (Furne) ISHA OEL STEL 3 mg/m* (함) # (Furne) ISHA PEL TWA 1 mg/m* Regulatory reference 고 분노는부 지시 #2020-48호 # MOEL Public Notice. No. 2020-48 China - Occupational Exposure Limits OEL PC-TWA OEL PC-TWA (Highly Toxic Goods) O.15 mg/m* (dust and furne) OEL PC-TWA (Highly Toxic Goods) O.45 mg/m* (dust and furne) OEL PC-STEL (Highly Toxic Goods) O.45 mg/m* (dust and furne) PEL (OEL STEL) O.33 mg/m* (furne) PEL (OEL STEL) O.33 mg/m* (furne) PEL (OEL STEL) O.33 mg/m* (furne) PEL (OEL STEL) O.45 mg/m* (dust) Indonesia - Occupational Exposure Limits NAB (OEL TWA) O.1 mg/m* (inhalable particulate) O.22 mg/m* (respirable particulate) O.35 mg/m* (dust) Indonesia - Occupational Exposure Limits PEL (DEL TWA) O.4 mg/m* (respirable particulate) O.5 mg/m* (dust and furne) OEL STEL ORD TWA OEL STEL ORD TWA OEL STEL ORD | KC-28 | | | |
| Koraa - Occupational Exposure Limits Local name 의 전 및 무기 화작을 # Manganese&Inorganic compounds, as Mn 1 mg/m* (중) # (Fume) ISHA OEL TWA 1 mg/m* (중) # (Fume) ISHA OEL STEL 3 mg/m* (중) # (Fume) ISHA PEL TWA 1 mg/m* Regulatory reference Lisha PEL TWA 1 mg/m* OEL PC-TWA 1 mg/m* OEL PC-TWA OEL PC-TWA (Highly Toxic Goods) OL 15 mg/m* (dust and fume) OEL PC-STEL (Highly Toxic Goods) OL 45 mg/m* (dust and fume) OEL PC-STEL (Highly Toxic Goods) OL 45 mg/m* (fume) PEL (OEL TWA) 1 mg/m* (fume) PEL (OEL TWA) 1 mg/m* (fume) PEL (OEL TWA) OL 1 mg/m* (fume) PEL (OEL TWA) OL 1 mg/m* (fume) PEL (OEL STEL) OL 2 mg/m* (respirable particulate) OL 2 mg/m* (respirable particulate) OL 2 mg/m* (respirable particulate) OL 3 mg/m* (fume) PEL (OEL TWA) 1 mg/m* (fume) PEL (OEL TWA) 1 mg/m* (fune) OEL STEL 3 mg/m* (fume) Singapore - Occupational Exposure Limits PEL (OEL TWA) 1 mg/m* (dust and fume) OEL STEL 3 mg/m* (fume) Singapore - STLV Singapore - Occupational Exposure Limits OEL TWA 1 mg/m* (category C3 special chemical-fume) OEL STEL 2 mg/m* (category C3 special chemical-fume) OEL STEL 2 mg/m* (category C3 special chemical-fume) OEL STEL OEL TWA 0.3 mg/m* (category C3 special chemical) Vistnam - Occupational Exposure Limits OEL TWA 0.3 mg/m* OEL STEL 0.6 mg/m* Australia - Occupational Exposure Limits OEL TWA 0.9 mg/m* (dust and fume) | No data available | | | |
| Local name 방산 및 구기 화광을 # Manganese&inorganic compounds, as Mn ISHA OEL TWA 1 mg/m² 1 mg/m² (\$) # (Fume) ISHA OEL STEL 3 mg/m² (\$) # (Fume) ISHA PEL TWA 1 mg/m² Regulatory reference 고송동주고시 제2020-48호 # MOEL Public Notice. No. 2020-48 China - Occupational Exposure Limits OEL PC-TWA OEL PC-TWA (Highly Toxic Goods) 0.15 mg/m² (dust and fume) OEL PC-STEL (Highly Toxic Goods) 0.45 mg/m² (dust and fume) OEL PC-STEL (Highly Toxic Goods) 0.45 mg/m² (dust and fume) OEL PC-STEL (Highly Toxic Goods) 0.45 mg/m² (dust and fume) OEL PC-STEL (Highly Toxic Goods) 0.45 mg/m² (dust and fume) PEL (OEL TWA) 1 mg/m² (fume) PEL (OEL TWA) 1 mg/m² (fume) PEL (OEL STEL) 0.03 mg/m² (fume) PEL (OEL STEL) 0.03 mg/m² (fume) PEL (OEL STEL) 0.02 mg/m² (respirable particulate) 0.02 mg/m² (respirable particulate) O.02 mg/m² (respirable as a human carcinogen Singapore - Occupational Exposure Limits PEL (OEL TWA) 1 mg/m² (dust and fume) OEL STEL 3 mg/m² (fume) Singapore - STLV Singapore - Occupational Exposure Limits OEL TWA 1 mg/m² (category C3 special chemical-fume) OEL STEL 2 mg/m² (category C3 special chemical-fume) OEL STEL 5 mg/m² (category C3 special chemical-fume) OEL STEL 0.6 mg/m² CoEL STEL 0.6 mg/ | Manganese (7439-96-5) | | | |
| ISHA OEL TWA 1 mg/m² (**) # (Fume) ISHA DEL STEL 3 mg/m² (**) # (Fume) ISHA PEL TWA 1 mg/m² (**) # (Fume) ISHA PEL TWA 0.15 mg/m² (**) # (Fume) OEL PC-TWA (Highly Toxic Goods) 0.15 mg/m² (dust and fume) OEL PC-TWA (Highly Toxic Goods) 0.45 mg/m² (dust and fume) OEL PC-STEL (Highly Toxic Goods) 0.45 mg/m² (dust and fume) Catalogue of Occupational Hazard Factors Category 3 - Chemicals India - Occupational Exposure Limits PEL (OEL TWA) 1 mg/m² (fume) PEL (OEL STEL) 0.03 mg/m² (fume) PEL (OEL TWA) 0.1 mg/m² (inhalabite particulate) 0.12 mg/m² (respirable particulate) 0.12 mg/m² (respirable particulate) 0.12 mg/m² (respirable particulate) Chemical category A - not classifiable as a human carcinogen Singapore - Occupational Exposure Limits PEL (OEL TWA) 1 mg/m² (dust and fume) OEL STEL 3 mg/m² (fume) Singapore - BTLV BTLV 50 μg/l Parameter: Manganese - Medium: urine Talwan - Occupational Exposure Limits OEL TWA 1 mg/m² (category C3 special chemical-fume) OEL STEL 2 mg/m² (category C3 special chemical-fume) OEL STEL 2 mg/m² (category C3 special chemical) Vietnam - Occupational Exposure Limits OEL TWA 0.3 mg/m² OEL STEL 0.6 mg/m² Australia - Occupational Exposure Limits OEL TWA 1 mg/m² (dust and fume) | Korea - Occupational Exposure Limits | | | |
| I mg/m² (증) # (Fume) ISHA DEL TWA 1 mg/m² (증) # (Fume) ISHA PEL TWA 1 mg/m² Regulatory reference 교육도공부과시 제2020-48호 # MOEL Public Notice. No. 2020-48 China - Occupational Exposure Limits OEL PC-TWA 0.15 mg/m² OEL PC-TWA (Highly Toxic Goods) 0.45 mg/m² (dust and fume) OEL PC-STEL (Highly Toxic Goods) O4.5 mg/m² (dust and fume) Catalogue of Occupational Hazard Factors Category 3 - Chemicals India - Occupational Exposure Limits PEL (OEL TWA) PEL (OEL TWA) 1 mg/m² (fume) PEL (OEL STEL) 0.03 mg/m² (fume) PEL (OEL TWA) NAB (OEL TWA) 0.1 mg/m² (inhalable particulate) 0.02 mg/m² (respirable particulate) 0.02 mg/m² (respirable particulate) 0.02 mg/m² (fume) PEL (OEL TWA) 1 mg/m² (dust and fume) OEL STEL 3 mg/m² (fume) DEL STEL 3 mg/m² (fume) DEL STEL 3 mg/m² (fume) OEL STEL 5 mg/m² (dust and fume) OEL STEL 5 mg/m² (category C3 special chemical-fume) OEL STEL 2 mg/m² (category C3 special chemical-fume) OEL STEL 0 mg/m² (category C3 special chemical-fume) OEL CT WA 0 smg/m² (category C3 special chemical-fume) OEL CT WA 0 smg/m² (category C3 special chemical-fume) OEL STEL 0 mg/m² (category C3 special chemical-fume) OEL STEL 0 mg/m² (category C3 special chemical) Vietnam - Occupational Exposure Limits OEL TWA 0 smg/m² OEL STEL 0 mg/m² (category C3 special chemical) Vietnam - Occupational Exposure Limits OEL TWA 0 smg/m² OEL STEL 0 mg/m² (category C3 special chemical) Vietnam - Occupational Exposure Limits OEL TWA 0 smg/m² OEL STEL 0 mg/m² (category C3 special chemical) | Local name | 망간 및 무기 화합물 # Manganese&Inorganic compounds, as Mn | | |
| ISHA PEL TWA 1 mg/m² Regulatory reference 고용도등보지 레2020-48호 # MOEL Public Notice. No. 2020-48 China - Occupational Exposure Limits OEL PC-TWA 0.15 mg/m² OEL PC-TWA (Highly Toxic Goods) 0.15 mg/m² (dust and fume) OEL PC-STEL (Highly Toxic Goods) 0.45 mg/m² (dust and fume) Catalogue of Occupational Hazard Factors Category 3 - Chemicals India - Occupational Exposure Limits PEL (OEL TWA) 1 mg/m² (fume) PEL (OEL STEL) 0.03 mg/m² (fume) PEL (OEL STEL) 5 mg/m² (dust) Indonesia - Occupational Exposure Limits NAB (OEL TWA) 0.1 mg/m² (inhalable particulate) 0.02 mg/m² (respirable particulate) 0.03 mg/m² (resp | ISHA OEL TWA | <u> </u> | | |
| Regulatory reference 고급도 등 교시 제2020-48호 # MOEL Public Notice. No. 2020-48 China - Occupational Exposure Limits OEL PC-TWA 0.15 mg/m¹ OEL PC-TWA (Highly Toxic Goods) 0.15 mg/m¹ (dust and fume) OEL PC-STEL (Highly Toxic Goods) 0.46 mg/m² (dust and fume) OEL PC-STEL (Highly Toxic Goods) 0.46 mg/m² (dust and fume) Catalogue of Occupational Hazard Factors Category 3 - Chemicals India - Occupational Exposure Limits PEL (OEL TWA) 1 mg/m² (fume) PEL (OEL TWA) 0.3 mg/m² (fume) PEL (OEL TEL) 0.03 mg/m² (fume) PEL (OEL TEL) 0.02 mg/m² (inhalable particulate) 0.02 mg/m² (respirable particulate) 0.02 mg/m² (respirable particulate) 0.02 mg/m² (fume) PEL (OEL TWA) 1 mg/m² (dust and fume) OEL STEL 3 mg/m² (fume) Singapore - Occupational Exposure Limits PEL (OEL TWA) 1 mg/m² (dust and fume) OEL STEL 3 mg/m² (fume) Singapore - BTLV BTLV 50 µg/l Parameter. Manganese - Medium: urine Taiwar - Occupational Exposure Limits OEL TWA 1 mg/m² (category C3 special chemical-fume) OEL STEL 2 mg/m² (category C3 special chemical-fume) OEL STEL 2 mg/m² (category C3 special chemical-fume) OEL STEL 0.6 mg/m² OEL STEL 0.6 mg/m² OEL STEL 0.6 mg/m² OEL STEL 0.6 mg/m² OEL STEL 0.6 mg/m² OEL STEL 0.6 mg/m² OEL STEL 0.6 mg/m² OEL STEL 0.6 mg/m² OEL STEL 0.6 mg/m² OEL STEL 0.6 mg/m² OEL STEL 0.6 mg/m² OEL STEL 0.6 mg/m² OEL STEL 0.6 mg/m² OEL STEL 0.6 mg/m² OEL STEL 0.6 mg/m² OEL STEL 0.6 mg/m² OEL STEL 0.6 mg/m² OEL STEL 0.6 mg/m² OEL STEL 0.6 mg/m² OEL STEL 0.6 mg/m² | ISHA OEL STEL | 3 mg/m³ (音) # (Fume) | | |
| China - Occupational Exposure Limits OEL PC-TWA 0.15 mg/m² (dust and fume) OEL PC-TWA (Highly Toxic Goods) 0.15 mg/m² (dust and fume) OEL PC-STEL (Highly Toxic Goods) 0.45 mg/m² (dust and fume) Catalogue of Occupational Hazard Factors Category 3 - Chemicals India - Occupational Exposure Limits PEL (OEL TWA) 1 mg/m² (fume) PEL (OEL STEL) 0.03 mg/m² (fume) PEL (OEL STEL) 5 mg/m² (dust) Indonesia - Occupational Exposure Limits NAB (OEL TWA) 0.1 mg/m² (inhalable particulate) 0.02 mg/m² (respirable particulate) Chemical category A4 - not classifiable as a human carcinogen Singapore - Occupational Exposure Limits PEL (OEL TWA) 1 mg/m² (dust and fume) OEL STEL 3 mg/m² (fume) Singapore - BTLV BTLV 50 µg/l Parameter: Manganese - Medium: urine Talwan - Occupational Exposure Limits OEL TWA 1 mg/m² (category C3 special chemical-fume) OEL STEL 2 mg/m² (category C3 special chemical) Vietnam - Occupational Exposure Limits OEL TWA 0.3 mg/m² (category C3 special chemical) Vietnam - Occupational Exposure Limits OEL TWA 0.3 mg/m² (category C3 special chemical) Vietnam - Occupational Exposure Limits OEL TWA 0.3 mg/m² (category C3 special chemical) Vietnam - Occupational Exposure Limits OEL TWA 0.3 mg/m² (category C3 special chemical) Vietnam - Occupational Exposure Limits OEL STEL 0.6 mg/m² (category C3 special chemical) | ISHA PEL TWA | 1 mg/m³ | | |
| OEL PC-TWA (Highly Toxic Goods) 0.15 mg/m³ (dust and furne) OEL PC-STEL (Highly Toxic Goods) 0.45 mg/m³ (dust and furne) Catalogue of Occupational Hazard Factors Category 3 - Chemicals India - Occupational Exposure Limits PEL (OEL TWA) 1 mg/m³ (furne) PEL (OEL STEL) 0.03 mg/m³ (furne) PEL (OEL STEL) 5 mg/m³ (dust) Indonesia - Occupational Exposure Limits NAB (OEL TWA) 0.1 mg/m³ (inhalable particulate) 0.02 mg/m³ (respirable particulate) 0.02 mg/m³ (dust and furne) Chemical category A4 - not classifiable as a human carcinogen Singapore - Occupational Exposure Limits PEL (OEL TWA) 1 mg/m³ (dust and furne) OEL STEL 3 mg/m³ (furne) Singapore - BTLV BTLV 50 µg/l Parameter: Manganese - Medium: urine Talwan - Occupational Exposure Limits OEL TWA 1 mg/m³ (category C3 special chemical-furne) OEL STEL 2 mg/m³ (category C3 special chemical) Vietnam - Occupational Exposure Limits OEL TWA 0.3 mg/m³ (category C3 special chemical) Vietnam - Occupational Exposure Limits OEL TWA 0.3 mg/m³ (category C3 special chemical) Vietnam - Occupational Exposure Limits OEL TWA 0.3 mg/m³ (category C3 special chemical) Vietnam - Occupational Exposure Limits OEL TWA 0.3 mg/m³ (category C3 special chemical) Vietnam - Occupational Exposure Limits OEL STEL 0.6 mg/m³ (category C3 special chemical) | Regulatory reference | 고용노동부고시 제2020-48호 # MOEL Public Notice. No. 2020-48 | | |
| OEL PC-TWA (Highly Toxic Goods) OL15 mg/m¹ (dust and fume) OEL PC-STEL (Highly Toxic Goods) OL45 mg/m¹ (dust and fume) Catalogue of Occupational Hazard Factors Category 3 - Chemicals India - Occupational Exposure Limits PEL (OEL TWA) 1 mg/m² (fume) PEL (OEL STEL) 0.03 mg/m² (fume) PEL (OEL C) 5 mg/m² (dust) Indonesia - Occupational Exposure Limits NAB (OEL TWA) 0.1 mg/m² (inhalable particulate) 0.02 mg/m² (respirable particulate) Chemical category A4 - not classifiable as a human carcinogen Singapore - Occupational Exposure Limits PEL (OEL TWA) 1 mg/m² (dust and fume) OEL STEL 3 mg/m² (fume) Singapore - BTLV BTLV 50 µg/l Parameter: Manganese - Medium: urine Talwan - Occupational Exposure Limits OEL TWA 1 mg/m² (category C3 special chemical-fume) OEL STEL 2 mg/m² (category C3 special chemical-fume) OEL C 5 mg/m² (category C3 special chemical) Vietnam - Occupational Exposure Limits OEL TWA 0.3 mg/m² Category C3 special chemical-fume) OEL C 5 mg/m² (category C3 special chemical) Vietnam - Occupational Exposure Limits OEL TWA 0.3 mg/m² OEL STEL 0.6 mg/m² Australia - Occupational Exposure Limits OES TWA [1] 1 mg/m³ (dust and fume) | China - Occupational Exposure Limits | | | |
| OEL PC-STEL (Highly Toxic Goods) O.45 mg/m² (dust and fume) Catalogue of Occupational Hazard Factors India - Occupational Exposure Limits PEL (OEL TWA) I mg/m² (fume) PEL (OEL STEL) O.03 mg/m² (fume) PEL (OEL C) Indonesia - Occupational Exposure Limits NAB (OEL TWA) O.1 mg/m² (inhalable particulate) O.02 mg/m² (respirable particulate) O.02 mg/m² (respirable particulate) O.02 mg/m² (fume) PEL (OEL TWA) Indonesia - Occupational Exposure Limits NAB (OEL TWA) Indonesia - Occupational Exposure Limits PEL (OEL TWA) Indonesia - Occupational Exposure Limits PEL (OEL TWA) I mg/m² (dust and fume) OEL STEL I mg/m² (fume) Singapore - BTLV BTLV SO µg/l Parameter: Manganese - Medium: urine Taiwan - Occupational Exposure Limits OEL TWA I mg/m² (category C3 special chemical-fume) OEL STEL I mg/m² (category C3 special chemical-fume) OEL C S mg/m² (category C3 special chemical-fume) OEL C Vietnam - Occupational Exposure Limits OEL TWA O.3 mg/m² OEL STEL O.6 mg/m³ Australia - Occupational Exposure Limits OES TWA [1] I mg/m² (dust and fume) | OEL PC-TWA | 0.15 mg/m³ | | |
| Catalogue of Occupational Hazard Factors India - Occupational Exposure Limits PEL (OEL TWA) PEL (OEL STEL) PEL (OEL C) Indonesia - Occupational Exposure Limits NAB (OEL TWA) O.1 mg/m³ (fume) PEL (OEL TWA) O.2 mg/m³ (respirable particulate) O.02 mg/m³ (respirable particulate) O.20 mg/m³ (respirable particulate) Chemical category A4 - not classifiable as a human carcinogen Singapore - Occupational Exposure Limits PEL (OEL TWA) OEL STEL 3 mg/m³ (dust and fume) OEL STEL 3 mg/m³ (fume) Singapore - BTLV BTLV 50 µg/l Parameter: Manganese - Medium: urine Taiwan - Occupational Exposure Limits OEL TWA 1 mg/m³ (category C3 special chemical-fume) OEL STEL 2 mg/m³ (category C3 special chemical-fume) OEL STEL 0EL TWA 0.3 mg/m³ OEL STEL 0.6 mg/m³ Australia - Occupational Exposure Limits OEL TWA 1 mg/m³ (dust and fume) | OEL PC-TWA (Highly Toxic Goods) | 0.15 mg/m³ (dust and fume) | | |
| India - Occupational Exposure Limits PEL (OEL TWA) | OEL PC-STEL (Highly Toxic Goods) | 0.45 mg/m³ (dust and fume) | | |
| PEL (OEL TWA) | Catalogue of Occupational Hazard Factors | Category 3 - Chemicals | | |
| PEL (OEL STEL) PEL (OEL C) 5 mg/m³ (fume) PEL (OEL C) 5 mg/m³ (dust) Indonesia - Occupational Exposure Limits NAB (OEL TWA) 0.1 mg/m³ (inhalable particulate) 0.02 mg/m³ (respirable particulate) Chemical category A4 - not classifiable as a human carcinogen Singapore - Occupational Exposure Limits PEL (OEL TWA) 1 mg/m³ (dust and fume) OEL STEL 3 mg/m³ (fume) Singapore - BTLV BTLV 50 µg/l Parameter: Manganese - Medium: urine Taiwan - Occupational Exposure Limits OEL TWA 1 mg/m³ (category C3 special chemical-fume) OEL STEL 2 mg/m³ (category C3 special chemical-fume) OEL C 5 mg/m³ (category C3 special chemical) Vietnam - Occupational Exposure Limits OEL TWA 0.3 mg/m³ OEL STEL 0.6 mg/m³ Australia - Occupational Exposure Limits OES TWA [1] 1 mg/m³ (dust and fume) | India - Occupational Exposure Limits | | | |
| PEL (OEL C) 5 mg/m³ (dust) Indonesia - Occupational Exposure Limits NAB (OEL TWA) 0.1 mg/m³ (inhalable particulate) 0.02 mg/m³ (respirable particulate) Chemical category A4 - not classifiable as a human carcinogen Singapore - Occupational Exposure Limits PEL (OEL TWA) 1 mg/m³ (dust and fume) OEL STEL 3 mg/m³ (fume) Singapore - BTLV BTLV 50 μg/l Parameter: Manganese - Medium: urine Taiwan - Occupational Exposure Limits OEL TWA 1 mg/m³ (category C3 special chemical-fume) OEL STEL 2 mg/m³ (category C3 special chemical-fume) OEL C 5 mg/m³ (category C3 special chemical-fume) OEL C 5 mg/m³ (category C3 special chemical) Vietnam - Occupational Exposure Limits OEL TWA 0.3 mg/m³ OEL STEL 0.6 mg/m³ Australia - Occupational Exposure Limits OES TWA [1] 1 mg/m³ (dust and fume) | PEL (OEL TWA) | 1 mg/m³ (fume) | | |
| Indonesia - Occupational Exposure Limits NAB (OEL TWA) 0.1 mg/m³ (inhalable particulate) 0.02 mg/m³ (respirable particulate) Chemical category A4 - not classifiable as a human carcinogen Singapore - Occupational Exposure Limits PEL (OEL TWA) 1 mg/m³ (dust and fume) OEL STEL 3 mg/m³ (fume) Singapore - BTLV BTLV 50 µg/l Parameter: Manganese - Medium: urine Taiwan - Occupational Exposure Limits OEL TWA 1 mg/m³ (category C3 special chemical-fume) OEL STEL 2 mg/m³ (category C3 special chemical-fume) OEL C 5 mg/m³ (category C3 special chemical) Vietnam - Occupational Exposure Limits OEL TWA 0.3 mg/m³ OEL STEL 0.6 mg/m³ Australia - Occupational Exposure Limits OES TWA [1] 1 mg/m³ (dust and fume) | PEL (OEL STEL) | 0.03 mg/m³ (fume) | | |
| NAB (OEL TWA) 0.1 mg/m³ (inhalable particulate) 0.02 mg/m³ (respirable particulate) Chemical category A4 - not classifiable as a human carcinogen Singapore - Occupational Exposure Limits PEL (OEL TWA) 1 mg/m³ (dust and fume) OEL STEL 3 mg/m³ (fume) Singapore - BTLV BTLV 50 µg/l Parameter: Manganese - Medium: urine Taiwan - Occupational Exposure Limits OEL TWA 1 mg/m³ (category C3 special chemical-fume) OEL STEL 2 mg/m³ (category C3 special chemical) Vietnam - Occupational Exposure Limits OEL TWA 0.3 mg/m³ OEL STEL 0.6 mg/m³ Australia - Occupational Exposure Limits OES TWA [1] 1 mg/m³ (dust and fume) | PEL (OEL C) | 5 mg/m³ (dust) | | |
| 0.02 mg/m³ (respirable particulate) Chemical category A4 - not classifiable as a human carcinogen Singapore - Occupational Exposure Limits PEL (OEL TWA) 1 mg/m³ (dust and fume) OEL STEL 3 mg/m³ (fume) Singapore - BTLV BTLV 50 µg/l Parameter: Manganese - Medium: urine Taiwan - Occupational Exposure Limits OEL TWA 1 mg/m³ (category C3 special chemical-fume) OEL STEL 2 mg/m³ (category C3 special chemical-fume) OEL C 5 mg/m³ (category C3 special chemical) Vietnam - Occupational Exposure Limits OEL TWA 0.3 mg/m³ OEL STEL 0.6 mg/m³ Australia - Occupational Exposure Limits OES TWA [1] 1 mg/m³ (dust and fume) | Indonesia - Occupational Exposure Limits | | | |
| Singapore - Occupational Exposure Limits PEL (OEL TWA) | NAB (OEL TWA) | | | |
| PEL (OEL TWA) 1 mg/m³ (dust and fume) OEL STEL 3 mg/m³ (fume) Singapore - BTLV BTLV 50 μg/l Parameter: Manganese - Medium: urine Taiwan - Occupational Exposure Limits OEL TWA 1 mg/m³ (category C3 special chemical-fume) OEL STEL 2 mg/m³ (category C3 special chemical-fume) OEL C 5 mg/m³ (category C3 special chemical) Vietnam - Occupational Exposure Limits OEL TWA 0.3 mg/m³ OEL STEL 0.6 mg/m³ Australia - Occupational Exposure Limits OES TWA [1] 1 mg/m³ (dust and fume) | Chemical category | A4 - not classifiable as a human carcinogen | | |
| OEL STEL Singapore - BTLV BTLV 50 μg/l Parameter: Manganese - Medium: urine Taiwan - Occupational Exposure Limits OEL TWA 1 mg/m³ (category C3 special chemical-fume) OEL STEL 2 mg/m³ (category C3 special chemical-fume) OEL C 5 mg/m³ (category C3 special chemical) Vietnam - Occupational Exposure Limits OEL TWA 0.3 mg/m³ OEL STEL 0.6 mg/m³ Australia - Occupational Exposure Limits OES TWA [1] 1 mg/m³ (dust and fume) | Singapore - Occupational Exposure Limits | | | |
| Singapore - BTLV BTLV 50 µg/l Parameter: Manganese - Medium: urine Taiwan - Occupational Exposure Limits OEL TWA 1 mg/m³ (category C3 special chemical-fume) OEL STEL 2 mg/m³ (category C3 special chemical-fume) OEL C 5 mg/m³ (category C3 special chemical) Vietnam - Occupational Exposure Limits OEL TWA 0.3 mg/m³ OEL STEL 0.6 mg/m³ Australia - Occupational Exposure Limits OES TWA [1] 1 mg/m³ (dust and fume) | PEL (OEL TWA) | 1 mg/m³ (dust and fume) | | |
| BTLV 50 μg/l Parameter: Manganese - Medium: urine Taiwan - Occupational Exposure Limits OEL TWA 1 mg/m³ (category C3 special chemical-fume) OEL STEL 2 mg/m³ (category C3 special chemical-fume) OEL C 5 mg/m³ (category C3 special chemical) Vietnam - Occupational Exposure Limits OEL TWA 0.3 mg/m³ OEL STEL 0.6 mg/m³ Australia - Occupational Exposure Limits OES TWA [1] 1 mg/m³ (dust and fume) | OEL STEL | 3 mg/m³ (fume) | | |
| Taiwan - Occupational Exposure Limits OEL TWA 1 mg/m³ (category C3 special chemical-fume) OEL STEL 2 mg/m³ (category C3 special chemical-fume) OEL C 5 mg/m³ (category C3 special chemical) Vietnam - Occupational Exposure Limits OEL TWA 0.3 mg/m³ OEL STEL 0.6 mg/m³ Australia - Occupational Exposure Limits OES TWA [1] 1 mg/m³ (dust and fume) | Singapore - BTLV | | | |
| OEL TWA 1 mg/m³ (category C3 special chemical-fume) OEL STEL 2 mg/m³ (category C3 special chemical-fume) OEL C 5 mg/m³ (category C3 special chemical) Vietnam - Occupational Exposure Limits OEL TWA 0.3 mg/m³ OEL STEL 0.6 mg/m³ Australia - Occupational Exposure Limits OES TWA [1] 1 mg/m³ (dust and fume) | BTLV | 50 μg/l Parameter: Manganese - Medium: urine | | |
| OEL STEL 2 mg/m³ (category C3 special chemical-fume) 5 mg/m³ (category C3 special chemical) Vietnam - Occupational Exposure Limits OEL TWA 0.3 mg/m³ OEL STEL 0.6 mg/m³ Australia - Occupational Exposure Limits OES TWA [1] 1 mg/m³ (dust and fume) | Taiwan - Occupational Exposure Limits | Taiwan - Occupational Exposure Limits | | |
| OEL C 5 mg/m³ (category C3 special chemical) Vietnam - Occupational Exposure Limits OEL TWA 0.3 mg/m³ OEL STEL 0.6 mg/m³ Australia - Occupational Exposure Limits OES TWA [1] 1 mg/m³ (dust and fume) | OEL TWA | 1 mg/m³ (category C3 special chemical-fume) | | |
| Vietnam - Occupational Exposure Limits OEL TWA 0.3 mg/m³ OEL STEL 0.6 mg/m³ Australia - Occupational Exposure Limits OES TWA [1] 1 mg/m³ (dust and fume) | OEL STEL | 2 mg/m³ (category C3 special chemical-fume) | | |
| OEL TWA 0.3 mg/m³ OEL STEL 0.6 mg/m³ Australia - Occupational Exposure Limits OES TWA [1] 1 mg/m³ (dust and fume) | OEL C | 5 mg/m³ (category C3 special chemical) | | |
| OEL STEL 0.6 mg/m³ Australia - Occupational Exposure Limits OES TWA [1] 1 mg/m³ (dust and fume) | Vietnam - Occupational Exposure Limits | | | |
| Australia - Occupational Exposure Limits OES TWA [1] 1 mg/m³ (dust and fume) | OEL TWA | 0.3 mg/m³ | | |
| OES TWA [1] 1 mg/m³ (dust and fume) | OEL STEL | 0.6 mg/m³ | | |
| | Australia - Occupational Exposure Limits | | | |
| OES STEL 3 mg/m³ (fume) | OES TWA [1] | 1 mg/m³ (dust and fume) | | |
| | OES STEL | 3 mg/m³ (fume) | | |

Material Safety Data Sheet

In Accordance with MOEL Public notice No 2020-130

| Manganese (7439-96-5) | | |
|--|---|--|
| USA - ACGIH - Occupational Exposure Limits | | |
| ACGIH OEL TWA | 0.02 mg/m³ (respirable particulate matter) 0.1 mg/m³ (inhalable particulate matter) | |
| ACGIH chemical category | Not Classifiable as a Human Carcinogen | |
| USA - IDLH - Occupational Exposure Limits | | |
| IDLH | 500 mg/m³ | |
| USA - NIOSH - Occupational Exposure Limits | | |
| NIOSH REL TWA | 1 mg/m³ (fume) | |
| NIOSH REL STEL | 3 mg/m³ | |
| USA - OSHA - Occupational Exposure Limits | | |
| OSHA PEL C | 5 mg/m³ (fume) | |
| Copper (7440-50-8) | | |
| Korea - Occupational Exposure Limits | | |
| Local name | 구리 # Copper | |
| ISHA OEL TWA | 1 mg/m³ (분진 및 미스트) # (Dust & mist, as Cu) 0.1 mg/m³ (홈) # (Fume) | |
| ISHA OEL STEL | 2 mg/m³ (분진 및 미스트) # (Dust & mist, as Cu) | |
| Regulatory reference | 고용노동부고시 제2020-48호 # MOEL Public Notice. No. 2020-48 | |
| China - Occupational Exposure Limits | | |
| OEL PC-TWA | 1 mg/m³ (dust) 0.2 mg/m³ (fume) | |
| Catalogue of Occupational Hazard Factors | Category 3 - Chemicals | |
| India - Occupational Exposure Limits | | |
| PEL (OEL TWA) | 0.2 mg/m³ (fume) | |
| Indonesia - Occupational Exposure Limits | | |
| NAB (OEL TWA) | 1 mg/m³ (dust and mist) 0.2 mg/m³ (fume) | |
| Singapore - Occupational Exposure Limits | | |
| PEL (OEL TWA) | 0.2 mg/m³ (fume) 1 mg/m³ (dust and mist) | |
| Taiwan - Occupational Exposure Limits | | |
| OEL TWA | 0.2 mg/m³ (fume) 1 mg/m³ (dust and mist) | |
| OEL STEL | 0.6 mg/m³ (fume) 2 mg/m³ (dust and mist) | |
| Vietnam - Occupational Exposure Limits | | |
| OEL TWA | 0.5 mg/m³ (dust) 0.1 mg/m³ (fume) | |
| OEL STEL | 1 mg/m³ (dust) 0.2 mg/m³ (fume) | |

Material Safety Data Sheet

In Accordance with MOEL Public notice No 2020-130

| Copper (7440-50-8) | |
|--|---|
| Australia - Occupational Exposure Limits | |
| OES TWA [1] | 1 mg/m³ (dust and mist) 0.2 mg/m³ (fume) |
| USA - ACGIH - Occupational Exposure Limits | |
| ACGIH OEL TWA | 0.2 mg/m³ (fume) |
| USA - IDLH - Occupational Exposure Limits | |
| IDLH | 100 mg/m³ (dust, fume and mist) |
| USA - NIOSH - Occupational Exposure Limits | |
| NIOSH REL TWA | 1 mg/m³ (dust and mist) 0.1 mg/m³ (fume) |
| USA - OSHA - Occupational Exposure Limits | |
| OSHA PEL TWA [1] | 0.1 mg/m³ (fume) 1 mg/m³ (dust and mist) |
| Iron (7439-89-6) | |
| Korea - Occupational Exposure Limits | |
| Local name | 철염(가용성) # Iron salts (Soluble, as Fe) |
| ISHA OEL TWA | 1 mg/m³ |
| Regulatory reference | 고용노동부고시 제2020-48호 # MOEL Public Notice. No. 2020-48 |
| China - Occupational Exposure Limits | |
| Catalogue of Occupational Hazard Factors | Category 1 - Dusts |
| Indonesia - Occupational Exposure Limits | |
| NAB (OEL TWA) | 1 mg/m³ |
| Silicon Metal (7440-21-3) | |
| Korea - Occupational Exposure Limits | |
| Local name | 실리콘 # Silicon |
| ISHA OEL TWA | 10 mg/m ³ |
| Regulatory reference | 고용노동부고시 제2020-48호 # MOEL Public Notice. No. 2020-48 |
| Indonesia - Occupational Exposure Limits | |
| NAB (OEL TWA) | 10 mg/m³ (not containing Asbestos and the crystal content is <1%) |
| Singapore - Occupational Exposure Limits | |
| PEL (OEL TWA) | 10 mg/m ³ |
| Australia - Occupational Exposure Limits | |
| OES TWA [1] | 10 mg/m³ (containing no asbestos and <1% crystalline silica-inhalable dust) |
| USA - NIOSH - Occupational Exposure Limits | |
| NIOSH REL TWA | 10 mg/m³ (total dust) 5 mg/m³ (respirable dust) |
| USA - OSHA - Occupational Exposure Limits | |
| OSHA PEL TWA [1] | 15 mg/m³ (total dust) 5 mg/m³ (respirable fraction) |

Material Safety Data Sheet

In Accordance with MOEL Public notice No 2020-130

8.2. Appropriate engineering controls

Appropriate engineering controls : Ensure good ventilation of the work station.

Environmental exposure controls : Avoid release to the environment.

8.3. Personal protection

Respiratory protection:

[In case of inadequate ventilation] wear respiratory protection.

Eye protection:

Safety glasses

Hand protection:

Protective gloves

Skin and body protection:

Wear suitable protective clothing

Personal protective equipment symbol(s):







9. Physical and chemical properties

a) Appearance : No data available

Physical state : Solid

b) Odourc) Odour thresholddata availabledata available

d) pH : No data available

e) Melting / freezing point : No data available / Not applicable

Initial boiling point and boiling range : No data available f) Flash point : Not applicable g) Evaporation rate : No data available h) Flammability (solid, gas) : Non flammable. i) Upper / lower flammability or explosive limits : Not applicable i) k) Vapour pressure : No data available

I) Solubility : No data available
 m) Vapour density : No data available
 n) Relative density : No data available
 o) Partition coefficient n-octanol/water
 p) Auto-ignition temperature : Not applicable
 q) Decomposition temperature : No data available
 r) Viscosity, kinematic : Not applicable

Viscosity, dynamic : No data available
s) Molecular mass : No data available

10. Stability and reactivity

10.1. Chemical stability and Possibility of hazardous reactions

The product is non-reactive under normal conditions of use, storage and transport.

Stable under normal conditions.

No dangerous reactions known under normal conditions of use.

Material Safety Data Sheet

In Accordance with MOEL Public notice No 2020-130

10.2. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

10.3. Incompatible materials

No data available

10.4. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

11. Toxicological information

11.1. Information on exposure routes

Oral : Not classified

Skin and eyes contact : May cause an allergic skin reaction.

Inhalation : May cause allergic reactions, asthma or shortness of breath and etc if inhaled.

11.2. Health hazards

Acute toxicity (oral):

Not classified

Acute toxicity (dermal):

Not classified

Acute toxicity (inhalation):

Not classified

| Manganese (7439-96-5) | |
|-----------------------------------|---|
| LD50 oral rat | > 2000 mg/kg bodyweight Animal: rat, Animal sex: female, Guideline: OECD Guideline 420 (Acute Oral Toxicity - Fixed Dose Method), Guideline: EU Method B.1 bis (Acute Oral Toxicity - Fixed Dose Procedure) |
| LC50 Inhalation - Rat | > 5.14 mg/l air Animal: rat, Guideline: OECD Guideline 403 (Acute Inhalation Toxicity), Guideline: EU Method B.2 (Acute Toxicity (Inhalation)) |
| LC50 Inhalation - Rat (Dust/Mist) | > 5.14 mg/l Source: ECHA |

| Copper (7440-50-8) | |
|-----------------------|--|
| LD50 oral rat | 300 – 500 mg/kg Source: ECHA |
| LD50 dermal rat | > 2000 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 402 (Acute Dermal Toxicity), Guideline: EU Method B.3 (Acute Toxicity (Dermal)), Guideline: EPA OTS 798.1100 (Acute Dermal Toxicity), Guideline: other:MAFF 4200 (1985) |
| LC50 Inhalation - Rat | > 5.11 mg/l air Animal: rat, Guideline: OECD Guideline 436 (Acute Inhalation Toxicity: Acute Toxic Class Method) |

| Iron (7439-89-6) | |
|-----------------------|---|
| LD50 oral rat | 98600 mg/kg bodyweight Animal: rat, Animal sex: male, Guideline: OECD Guideline 401 (Acute Oral Toxicity) |
| LC50 Inhalation - Rat | > 250 mg/m³ air (6 h, Rat, Male, Experimental value, Inhalation (dust)) |

| Silicon Metal (7440-21-3) | |
|---------------------------|--|
| LD50 oral rat | > 5000 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 401 (Acute Oral Toxicity) |

Material Safety Data Sheet

In Accordance with MOEL Public notice No 2020-130

| Silicon Metal (7440-21-3) | |
|---------------------------|--|
| LD50 dermal rabbit | > 5000 mg/kg bodyweight Animal: rabbit |

Skin corrosion/irritation:

Not classified

Serious eye damage/irritation:

Not classified

Respiratory sensitization:

May cause allergic reactions, asthma or shortness of breath and etc if inhaled.

Skin sensitization:

May cause an allergic skin reaction.

Carcinogenicity:

Not classified

Mutagenicity:

Not classified

Reproductive toxicity:

Not classified

STOT-single exposure:

May cause damage to organs.

STOT-repeated exposure:

May cause damage to organs through prolonged or repeated exposure.

Aspiration hazard:

Not classified

| Not diabolicu | | |
|-----------------------|--|--|
| KC-28 | | |
| Viscosity, kinematic | Not applicable | |
| Manganese (7439-96-5) | | |
| Density | 7200 kg/m³ | |
| | | |
| Copper (7440-50-8) | | |
| Density | 0.47 g/ml Type: 'tap density' Temp.: 20 °C | |
| | | |
| Iron (7439-89-6) | | |

| Density | 7.87 g/cm³ Type: 'density' Temp.: 20 °C |
|---------------------------|---|
| | |
| Silicon Metal (7440-21-3) | |

| Silicon Metal (7440-21-3) | |
|---------------------------|---|
| Density | 2.33 g/cm³ Type: 'density' Temp.: 25 °C |
| Viscosity, dynamic | Not applicable (solid) |

12. Ecological information

12.1. Ecotoxicity

Ecology - general : The product is not considered harmful to aquatic organisms nor to cause long-term adverse

effects in the environment.

Hazardous to the aquatic environment, short-term

(acute)

: Not classified

Material Safety Data Sheet

In Accordance with MOEL Public notice No 2020-130

Hazardous to the aquatic environment, long-term

: Not classified

(chronic)

| Manganese (7439-96-5) | |
|-----------------------------------|---|
| LC50 - Fish [1] | > 3.6 mg/l Test organisms (species): Oncorhynchus mykiss (previous name: Salmo gairdneri) |
| EC50 - Crustacea [1] | > 1.6 mg/l Test organisms (species): Daphnia magna |
| EC50 72h - Algae [1] | 4.5 mg/l Test organisms (species): Desmodesmus subspicatus (previous name: Scenedesmus subspicatus) |
| EC50 72h - Algae [2] | 2.8 mg/l Test organisms (species): Desmodesmus subspicatus (previous name: Scenedesmus subspicatus) |
| NOEC (chronic) | 1.7 mg/l Test organisms (species): Ceriodaphnia dubia Duration: '8 d' |
| BCF - Fish [1] | 81 (Pisces) |
| BCF - Other aquatic organisms [1] | 300000 (Mollusca) |
| BCF - Other aquatic organisms [2] | 125000 (Crustacea) |

| Copper (7440-50-8) | |
|---|---|
| LC50 - Fish [1] | 0.0068 – 0.0156 mg/l (Exposure time: 96 h - Species: Pimephales promelas) |
| LC50 - Fish [2] | < 0.3 mg/l (Exposure time: 96 h - Species: Pimephales promelas [static]) |
| EC50 - Crustacea [1] | 0.03 mg/l (Exposure time: 48 h - Species: Daphnia magna [Static]) |
| EC50 96h - Algae [1] | 0.031 – 0.054 mg/l (Species: Pseudokirchneriella subcapitata [static]) |
| EC50 72h - Algae [1] | 0.0426 – 0.0535 mg/l (Species: Pseudokirchneriella subcapitata [static]) |
| Partition coefficient n-octanol/water (Log Pow) | -0.57 Source: EPISUITE |

| Iron (7439-89-6) | |
|------------------------------------|--|
| LC50 - Fish [1] | 8.65 mg/l Source: ECHA |
| LC50 - Other aquatic organisms [1] | 106.3 mg/l Source: ECHA |
| EC50 - Crustacea [1] | > 100 mg/l Test organisms (species): Daphnia magna |
| EC50 - Crustacea [2] | > 10000 mg/l Test organisms (species): Daphnia magna |
| EC50 72h - Algae [1] | 18 mg/l Source: ECHA |

| Silicon Metal (7440-21-3) | |
|---------------------------|--|
| LC50 - Fish [1] | 100 mg/l (Pisces) |
| EC50 72h - Algae [1] | 250 mg/l Test organisms (species): Pseudokirchneriella subcapitata (previous names: Raphidocelis subcapitata, Selenastrum capricornutum) |
| ErC50 algae | 250 mg/l (Equivalent or similar to OECD 201, 72 h, Pseudokirchneriella subcapitata, Static system, Fresh water, Weight of evidence) |

12.2. Persistence and degradability

| Manganese (7439-96-5) | |
|-------------------------------|-----------------------------------|
| Persistence and degradability | Biodegradability: not applicable. |
| Chemical oxygen demand (COD) | Not applicable |
| ThOD | Not applicable |
| BOD (% of ThOD) | Not applicable |

Material Safety Data Sheet

In Accordance with MOEL Public notice No 2020-130

| Copper (7440-50-8) | |
|-------------------------------|-----------------------------------|
| Persistence and degradability | Biodegradability: not applicable. |
| Chemical oxygen demand (COD) | Not applicable |
| ThOD | Not applicable |
| BOD (% of ThOD) | Not applicable |

| Iron (7439-89-6) | |
|-------------------------------|---|
| Persistence and degradability | Biodegradability in soil: not applicable. Biodegradability: not applicable. |
| Chemical oxygen demand (COD) | Not applicable |
| ThOD | Not applicable |
| BOD (% of ThOD) | Not applicable |

| Silicon Metal (7440-21-3) | |
|-------------------------------|-----------------------------------|
| Persistence and degradability | Biodegradability: not applicable. |
| Chemical oxygen demand (COD) | Not applicable (inorganic) |
| ThOD | Not applicable (inorganic) |

12.3. Bioaccumulative potential

| Manganese (7439-96-5) | |
|-----------------------------------|------------------------------------|
| BCF - Fish [1] | 81 (Pisces) |
| BCF - Other aquatic organisms [1] | 300000 (Mollusca) |
| BCF - Other aquatic organisms [2] | 125000 (Crustacea) |
| Bioaccumulative potential | No bioaccumulation data available. |

| Copper (7440-50-8) | |
|---|----------------------------------|
| Partition coefficient n-octanol/water (Log Pow) | -0.57 Source: EPISUITE |
| Bioaccumulative potential | Bioaccumulation: not applicable. |

| Iron (7439-89-6) | |
|---------------------------|------------------------------------|
| Bioaccumulative potential | No bioaccumulation data available. |

| Silicon Metal (7440-21-3) | |
|---------------------------|----------------------|
| Bioaccumulative potential | Not bioaccumulative. |

12.4. Mobility in soil

| Manganese (7439-96-5) | |
|-----------------------|---|
| Ecology - soil | No (test)data on mobility of the substance available. |

| Copper (7440-50-8) | |
|---|------------------------|
| Partition coefficient n-octanol/water (Log Pow) | -0.57 Source: EPISUITE |
| Ecology - soil | Adsorbs into the soil. |

Material Safety Data Sheet

In Accordance with MOEL Public notice No 2020-130

| Iron (7439-89-6) | |
|------------------|------------------------|
| Surface tension | Not applicable (solid) |
| Ecology - soil | Adsorbs into the soil. |

| Silicon Metal (7440-21-3) | |
|---------------------------|------------------------|
| Ecology - soil | Highly mobile in soil. |

12.5. Other adverse effects

Ozone : Not classified
Other adverse effects : No data available

13. Disposal considerations

13.1. Disposal method

Dispose of contents/container in accordance with licensed collector's sorting instructions.

13.2. Disposal precaution

No data available

14. Transport information

| UN RTDG | ADR | IMDG | IATA | | |
|--|----------------|----------------|----------------|--|--|
| 14.1. UN number | | | | | |
| Not applicable | Not applicable | Not applicable | Not applicable | | |
| 14.2. UN proper shipping name | | | | | |
| Not applicable | Not applicable | Not applicable | Not applicable | | |
| 14.3. Transport hazard class(es) | | | | | |
| Not applicable | Not applicable | Not applicable | Not applicable | | |
| 14.4. Packing group | | | | | |
| Not applicable | Not applicable | Not applicable | Not applicable | | |
| 14.5. Marine pollutant | | | | | |
| Not applicable | Not applicable | Not applicable | Not applicable | | |
| No supplementary information available | | | | | |

14.6. Special precautions for user

No data available

15. Regulatory information

15.1. Occupational Safety and Health Act

Hazardous Substances Prohibited for Manufacturing Hazardous Substances Requiring Permission Threshold Limit Values Chemicals

Not applicable Not applicable Applicable

7439-96-5: Manganese&Inorganic compounds, as Mn

7440-50-8: Copper

7439-89-6: Iron salts (Soluble, as Fe)

Material Safety Data Sheet

In Accordance with MOEL Public notice No 2020-130

7440-21-3: Silicon

Hazardous Substances Below Permissible Level Applicable 7439-96-5: Manganese and its inorganic compounds

Hazardous Substances Subject to Working Applicable 7439-96-5: Manganese and its inorganic compounds

Environment Measurement 7440-50-8: Copper

Hazardous Substances Subject to Workers Requiring Applicable 7439-96-5: Manganese and its inorganic compounds

Health Examination 7440-50-8: Copper

Hazardous Substances Subject to Control Applicable 7439-96-5: Manganese and its inorganic compounds

7440-50-8: Copper and its compounds 7439-89-6: Iron and its compounds

15.2. Chemicals Control Act

No data available

15.3. ACT ON REGISTRATION, EVALUATION, ETC. OF CHEMICALS (K-REACH)

No data available

15.4. Safety Control of Dangerous Substances Act

Safety Control of Dangerous Substances Act Applicable

(Class 2 Combustible solid - category 5 Metal powder (Designated quantity:

500kg); Class 2 Combustible solid - category 4 Iron Powder (Designated

quantity: 500kg))

Applicable 7439-96-5: Manganese powder

(Class 2 Combustible solid - category 5 Metal powder (Designated quantity:

500kg))

7439-89-6: Iron powder

(Class 2 Combustible solid - category 4 Iron Powder (Designated quantity:

500kg))

7440-21-3: Silicon powder

(Class 2 Combustible solid - category 5 Metal powder (Designated quantity:

500kg))

15.5. Wastes Control Act

Hazardous Substances in Designated wastes

Applicable

Types of wastes

No data available

15.6. Other Domestic and International Regulatory Information

Domestic

Persistent Organic Pollutants(POPs) Control Act

Ozone Depleting Substances(ODS)

Not applicable

Not applicable

International

EU Regulatory Information

EU Candidate list (SVHC) Contains no substance on the REACH candidate list

EU authorization list (REACH Annex XIV)

Contains no REACH Annex XIV substances

EU restriction list (REACH Annex XVII)

Not applicable

US Regulatory Information

CERCLA Section 103 (40CFR302.4) Contains listed substances

EPCRA Section 302 (40CFR355.30)

Not applicable
EPCRA Section 304 (40CFR355.40)

Not applicable

EPCRA Section 313 (40CFR372.65) Contains listed substances

International agreements

No data available

2/16/2023 (Revision date) KR - en 13/14

Material Safety Data Sheet

In Accordance with MOEL Public notice No 2020-130

16. Other information

16.1. Data sources:

REGULATION (EC) No 1272/2008 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 16 December 2008 on classification, labelling and packaging of substances and mixtures, amending and repealing Directives 67/548/EEC and 1999/45/EC, and amending Regulation (EC) No 1907/2006, Classification according to Classification, Labelling and Packaging of Substances and Mixtures (SEA) Regulation published in the Official Journal numbered 28848 on December 11, 2013, ECHA (European Chemicals Agency), Supplier's safety documents, No data available, This MSDS is prepared based on Article 41 of the Occupational Safety and Health Act and Notice No.2016-19 of the Ministry of Employment and Labor (based on the availability of material safety and health data), taking into account the status of regulations related to Korea, This safety data sheet was compiled with data and information from the following sources: RTECS, ECOSAR, HSDB, SIDS SIAP, ChemWATCH, CESAR, Chemical DB, This MSDS is prepared based on KOSHA, NITE, ESIS, NLM, SIDS, IPCS, NCIS, etc.

6/28/1996

16.2. Issue date: 12.0, 16/02/2023 16.3. Revision number and date: No data available 16.4. Other information:

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.