

## 1. Chemical product and company identification

### 1.1. Product identifier

Product form : Mixture  
Trade name : KM-900

### 1.2. Recommended uses and restrictions

#### Use Categories

35 - Welding and soldering products, flux products

#### 1.2.1. Recommended use

Welding and soldering products, flux products.

#### 1.2.2. Restrictions on use

### 1.3. Supplier information

- Supplier  
Company : KISWEL  
Address : (51544) South Korea 704, Gongdan-ro, Seongsan-gu, Changwon-si, Gyeongnam, Korea  
Tel. : 055)269-7200  
Fax : 055)266-4487

## 2. Hazards identification

### 2.1. Classification of the substance or mixture

Skin corrosion/irritation, Category 1	H314
Serious eye damage/eye irritation, Category 1	H318
Respiratory sensitisation, Category 1	H334
Skin sensitisation, Category 1	H317
Specific target organ toxicity - Single exposure, Category 2	H371
Specific target organ toxicity - Repeated exposure, Category 2	H373
Hazardous to the aquatic environment – Chronic Hazard, Category 3	H412

### 2.2. Label elements

#### 2.2.1. Hazard pictograms (GHS KR)



#### 2.2.2. Signal word (GHS KR)

Danger.

#### 2.2.3. Hazard statements (GHS KR)

H314 - Causes severe skin burns and eye damage.  
H317 - May cause an allergic skin reaction.  
H318 - Causes serious eye damage.  
H334 - May cause allergic reactions, asthma or shortness of breath and etc if inhaled.  
H371 - May cause damage to organs.  
H373 - May cause damage to organs through prolonged or repeated exposure.  
H412 - Harmful to aquatic life with long lasting effects.

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### 2.2.4. Precautionary statements (GHS KR)

#### Precaution:

- P260 - Do not breathe dust/fume/gas/mist/vapours/spray.  
P261 - Avoid breathing dust/fume/gas/mist/vapours/spray.  
P264 - Wash hands, forearms and face thoroughly after handling.  
P270 - Do not eat, drink or smoke when using this product.  
P272 - Contaminated work clothing should not be allowed out of the workplace.  
P273 - Avoid release to the environment.  
P280 - Wear protective gloves/protective clothing/eye protection/face protection/hearing protection.  
P284 - Wear respiratory protection.

#### Treatment:

- P301+P330+P331 - IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.  
P302+P352 - IF ON SKIN: Wash with plenty of water/....  
P303+P361+P353 - IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water.  
P304+P340 - IF INHALED: Remove person to fresh air and keep comfortable for breathing.  
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
P308+P311 - IF exposed or concerned: Call a POISON CENTER/doctor/....  
P310 - Immediately call a POISON CENTER/doctor/....  
P314 - Get medical advice/attention if you feel unwell.  
P321 - Take ... treatment.  
P333+P313 - If skin irritation or rash occurs: Get medical advice/attention.  
P342+P311 - If experiencing respiratory symptoms: Call a POISON CENTER/doctor/....  
P362+P364 - Take off contaminated clothing and wash it before reuse.  
P363 - Wash contaminated clothing before reuse.

#### Storage:

- P405 - Store locked up.

#### Disposal:

- P501 - Dispose of contents/container according to waste related regulations.

### 2.3. Hazards - Other hazards which do not result in classification - Hazard Risk

Not applicable

## 3. Composition/information on ingredients

Product form : Mixture

Substance name	Other Names	Product identifier number	Concentration (%)
Iron	Iron, elemental / Direct reduced Iron / Iron, reduced / Elemental iron / IRON POWDER / iron	CAS-No.: 7439-89-6 KECI-No.: KE-21059	56 – 60
	C.I. Pigment White 18 / Calcium carbonate / Pigment White 18 / C.I. 77220 / Carbonic acid, calcium salt / CALCIUM CARBONATE / CI 77220 / calcium carbonate	CAS-No.: 471-34-1 KECI-No.: KE-04487	11 – 15
CaF2	Calcium fluoride / Fluorspar / FLUORSPAR / CALCIUM FLUORIDE / Calcium difluoride / calcium fluoride	CAS-No.: 7789-75-5 KECI-No.: KE-04538	3 – 7
Manganese	Manganese, elemental / Manganese metal / manganese	CAS-No.: 7439-96-5 KECI-No.: KE-22999	2 – 7

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Substance name	Other Names	Product identifier number	Concentration (%)
	Silicic acid, sodium salt / SODIUM SILICATE / Sodium silicates	CAS-No.: 1344-09-8 KECI-No.: KE-31002	1 – 5
Silicon Metal	Silicon powder / Silicon powder, amorphous / Ammonium hexafluorosilicate / SILICON / silicon	CAS-No.: 7440-21-3 KECI-No.: KE-31029	0.5 – 3
Chromium	Chromium metal / Chromium, elemental / Chromium, metal / Chromium, metallic / Chrome, metal / Chrome	CAS-No.: 7440-47-3 KECI-No.: KE-05970	1 – 3
Titanium Dioxide	C.I. 77891 / C.I. Pigment White 6 / Titanium oxide (TiO <sub>2</sub> ) / CI 77891 / Titanium(IV) oxide / C.I. Pigment White 7 / Pigment White 6 / Titanium dioxide nanoparticles / TITANIUM DIOXIDE / Titanium oxide / Titanium dioxide(2)	CAS-No.: 13463-67-7 KECI-No.: KE-33900	0.1 – 1
	Mica dust / Mica group minerals / Silicates, mica / C.I. 77019 / Mica-group minerals / MICA / C.I. Pigment White 20 / Pigment White 20	CAS-No.: 12001-26-2 KECI-No.: KE-25420	0.1 – 1

## 4. First-aid measures

### 4.1. First-aid measures after eye contact

Rinse cautiously with water for several minutes.  
Remove contact lenses, if present and easy to do. Continue rinsing.  
Call a physician immediately.

### 4.2. First-aid measures after skin contact

Rinse skin with water/shower.  
Take off immediately all contaminated clothing.  
Call a physician immediately.

### 4.3. First-aid measures after inhalation

Remove person to fresh air and keep comfortable for breathing.

### 4.4. First-aid measures after ingestion

Rinse mouth.  
Do not induce vomiting.  
Call a physician immediately.

### 4.5. Other medical advice or treatment

Treat symptomatically.

## 5. Fire-fighting measures

### 5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media : Water spray. Dry powder. Foam.  
Unsuitable extinguishing media : No data available

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### 5.2. Special hazards arising from the substance or mixture

No data available

### 5.3. Special protective equipment and precautions for fire-fighters

Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

## 6. Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

Ventilate spillage area.  
Do not breathe dust/fume/gas/mist/vapours/spray.  
Avoid contact with skin and eyes.  
Do not attempt to take action without suitable protective equipment.  
For further information refer to section 8: "Exposure controls/personal protection".  
Dispose of materials or solid residues at an authorized site.

### 6.2. Environmental precautions and protective procedures

Avoid release to the environment.

### 6.3. Methods and material for containment and cleaning up

Mechanically recover the product.

## 7. Handling and storage

### 7.1. Precautions for safe handling

Precautions for safe handling : Ensure good ventilation of the work station.  
Do not breathe dust/fume/gas/mist/vapours/spray.  
Avoid contact with skin and eyes.  
Wear personal protective equipment.

Hygiene measures : Wash contaminated clothing before reuse.  
Do not eat, drink or smoke when using this product.  
Always wash hands after handling the product.

### 7.2. Conditions for safe storage

Storage conditions : Store locked up.  
Store in a well-ventilated place.  
Keep cool.

## 8. Exposure controls/personal protection

### 8.1. Occupational Exposure Limits

<b>KM-900</b>	
No data available	
<b>(471-34-1)</b>	
<b>Korea - Occupational Exposure Limits</b>	
Local name	탄산칼슘 # Calcium carbonate
ISHA OEL TWA	10 mg/m <sup>3</sup>
Regulatory reference	고용노동부고시 제2020-48호 # MOEL Public Notice. No. 2020-48

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(471-34-1)	
<b>China - Occupational Exposure Limits</b>	
Catalogue of Occupational Hazard Factors	Category 3 - Chemicals
<b>Vietnam - Occupational Exposure Limits</b>	
OEL TWA	10 mg/m <sup>3</sup>
<b>Australia - Occupational Exposure Limits</b>	
OES TWA [1]	10 mg/m <sup>3</sup> (containing no asbestos and <1% crystalline silica-inhalable dust)
<b>USA - NIOSH - Occupational Exposure Limits</b>	
NIOSH REL TWA	10 mg/m <sup>3</sup> (total dust) 5 mg/m <sup>3</sup> (respirable dust)
CaF2 (7789-75-5)	
<b>China - Occupational Exposure Limits</b>	
OEL PC-TWA	0.7 mg/m <sup>3</sup> (mixed dust, respirable) 1 mg/m <sup>3</sup> (mixed dust, total)
Catalogue of Occupational Hazard Factors	Category 1 - Dusts
<b>USA - ACGIH - Occupational Exposure Limits</b>	
ACGIH OEL TWA	2.5 mg/m <sup>3</sup>
(1344-09-8)	
No data available	
Titanium Dioxide (13463-67-7)	
<b>Korea - Occupational Exposure Limits</b>	
Local name	이산화티타늄 # Titanium dioxide
ISHA OEL TWA	10 mg/m <sup>3</sup>
Remark (KR)	발암성 2 # Carcinogenicity 2
Regulatory reference	고용노동부고시 제2020-48호 # MOEL Public Notice. No. 2020-48
<b>China - Occupational Exposure Limits</b>	
OEL PC-TWA	8 mg/m <sup>3</sup> (total dust)
Chemical category	Possibly carcinogenic to humans dust
Catalogue of Occupational Hazard Factors	Category 1 - Dusts
<b>Indonesia - Occupational Exposure Limits</b>	
NAB (OEL TWA)	10 mg/m <sup>3</sup>
Chemical category	A4 - not classifiable as a human carcinogen
<b>Singapore - Occupational Exposure Limits</b>	
PEL (OEL TWA)	10 mg/m <sup>3</sup>
<b>Taiwan - Occupational Exposure Limits</b>	
OEL TWA	10 mg/m <sup>3</sup>
OEL STEL	15 mg/m <sup>3</sup>
<b>Vietnam - Occupational Exposure Limits</b>	
OEL TWA	6 mg/m <sup>3</sup> (inhalable dust) 5 mg/m <sup>3</sup> (respirable dust)

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Titanium Dioxide (13463-67-7)	
OEL STEL	10 mg/m <sup>3</sup> (inhalable dust)
<b>Australia - Occupational Exposure Limits</b>	
OES TWA [1]	10 mg/m <sup>3</sup> (containing no asbestos and <1% crystalline silica-inhalable dust)
<b>USA - ACGIH - Occupational Exposure Limits</b>	
ACGIH OEL TWA	10 mg/m <sup>3</sup>
ACGIH chemical category	Not Classifiable as a Human Carcinogen
<b>USA - IDLH - Occupational Exposure Limits</b>	
IDLH	5000 mg/m <sup>3</sup>
<b>USA - NIOSH - Occupational Exposure Limits</b>	
NIOSH REL TWA	2.4 mg/m <sup>3</sup> (CIB 63-fine) 0.3 mg/m <sup>3</sup> (CIB 63-ultrafine, including engineered nanoscale)
<b>USA - OSHA - Occupational Exposure Limits</b>	
OSHA PEL TWA [1]	15 mg/m <sup>3</sup> (total dust)
<b>(12001-26-2)</b>	
<b>Korea - Occupational Exposure Limits</b>	
Local name	운모 # Mica
ISHA OEL TWA	3 mg/m <sup>3</sup> 호흡성 # (Respirable fraction)
Regulatory reference	고용노동부고시 제2020-48호 # MOEL Public Notice. No. 2020-48
<b>China - Occupational Exposure Limits</b>	
OEL PC-TWA	2 mg/m <sup>3</sup> (total dust) 1.5 mg/m <sup>3</sup> (respirable dust)
Catalogue of Occupational Hazard Factors	Category 1 - Dusts
<b>Indonesia - Occupational Exposure Limits</b>	
NAB (OEL TWA)	3 mg/m <sup>3</sup> (respirable particulate)
<b>Singapore - Occupational Exposure Limits</b>	
PEL (OEL TWA)	3 mg/m <sup>3</sup> (respirable dust)
<b>Taiwan - Occupational Exposure Limits</b>	
OEL TWA	3 mg/m <sup>3</sup> (respirable dust)
OEL STEL	6 mg/m <sup>3</sup> (respirable dust)
<b>Thailand - Occupational Exposure Limits</b>	
OEL TWA	3 mg/m <sup>3</sup> (respirable dust)
<b>Australia - Occupational Exposure Limits</b>	
OES TWA [1]	2.5 mg/m <sup>3</sup> (inspirable)
<b>USA - ACGIH - Occupational Exposure Limits</b>	
ACGIH OEL TWA	0.1 mg/m <sup>3</sup> (respirable particulate matter)
<b>USA - IDLH - Occupational Exposure Limits</b>	
IDLH	1500 mg/m <sup>3</sup> (containing <1% quartz)
<b>USA - NIOSH - Occupational Exposure Limits</b>	
NIOSH REL TWA	3 mg/m <sup>3</sup> (containing <1% Quartz-respirable dust)

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Iron (7439-89-6)	
<b>Korea - Occupational Exposure Limits</b>	
Local name	철염(가용성) # Iron salts (Soluble, as Fe)
ISHA OEL TWA	1 mg/m <sup>3</sup>
Regulatory reference	고용노동부고시 제2020-48호 # MOEL Public Notice. No. 2020-48
<b>China - Occupational Exposure Limits</b>	
Catalogue of Occupational Hazard Factors	Category 1 - Dusts
<b>Indonesia - Occupational Exposure Limits</b>	
NAB (OEL TWA)	1 mg/m <sup>3</sup>
<b>Silicon Metal (7440-21-3)</b>	
<b>Korea - Occupational Exposure Limits</b>	
Local name	실리콘 # Silicon
ISHA OEL TWA	10 mg/m <sup>3</sup>
Regulatory reference	고용노동부고시 제2020-48호 # MOEL Public Notice. No. 2020-48
<b>Indonesia - Occupational Exposure Limits</b>	
NAB (OEL TWA)	10 mg/m <sup>3</sup> (not containing Asbestos and the crystal content is <1%)
<b>Singapore - Occupational Exposure Limits</b>	
PEL (OEL TWA)	10 mg/m <sup>3</sup>
<b>Australia - Occupational Exposure Limits</b>	
OES TWA [1]	10 mg/m <sup>3</sup> (containing no asbestos and <1% crystalline silica-inhalable dust)
<b>USA - NIOSH - Occupational Exposure Limits</b>	
NIOSH REL TWA	10 mg/m <sup>3</sup> (total dust) 5 mg/m <sup>3</sup> (respirable dust)
<b>USA - OSHA - Occupational Exposure Limits</b>	
OSHA PEL TWA [1]	15 mg/m <sup>3</sup> (total dust) 5 mg/m <sup>3</sup> (respirable fraction)
<b>Manganese (7439-96-5)</b>	
<b>Korea - Occupational Exposure Limits</b>	
Local name	망간 및 무기 화합물 # Manganese&Inorganic compounds, as Mn
ISHA OEL TWA	1 mg/m <sup>3</sup> 1 mg/m <sup>3</sup> (흠) # (Fume)
ISHA OEL STEL	3 mg/m <sup>3</sup> (흠) # (Fume)
ISHA PEL TWA	1 mg/m <sup>3</sup>
Regulatory reference	고용노동부고시 제2020-48호 # MOEL Public Notice. No. 2020-48
<b>China - Occupational Exposure Limits</b>	
OEL PC-TWA	0.15 mg/m <sup>3</sup>
OEL PC-TWA (Highly Toxic Goods)	0.15 mg/m <sup>3</sup> (dust and fume)
OEL PC-STEEL (Highly Toxic Goods)	0.45 mg/m <sup>3</sup> (dust and fume)
Catalogue of Occupational Hazard Factors	Category 3 - Chemicals

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<b>Manganese (7439-96-5)</b>	
<b>India - Occupational Exposure Limits</b>	
PEL (OEL TWA)	1 mg/m <sup>3</sup> (fume)
PEL (OEL STEL)	0.03 mg/m <sup>3</sup> (fume)
PEL (OEL C)	5 mg/m <sup>3</sup> (dust)
<b>Indonesia - Occupational Exposure Limits</b>	
NAB (OEL TWA)	0.1 mg/m <sup>3</sup> (inhalable particulate) 0.02 mg/m <sup>3</sup> (respirable particulate)
Chemical category	A4 - not classifiable as a human carcinogen
<b>Singapore - Occupational Exposure Limits</b>	
PEL (OEL TWA)	1 mg/m <sup>3</sup> (dust and fume)
OEL STEL	3 mg/m <sup>3</sup> (fume)
<b>Singapore - BTLV</b>	
BTLV	50 µg/l Parameter: Manganese - Medium: urine
<b>Taiwan - Occupational Exposure Limits</b>	
OEL TWA	1 mg/m <sup>3</sup> (category C3 special chemical-fume)
OEL STEL	2 mg/m <sup>3</sup> (category C3 special chemical-fume)
OEL C	5 mg/m <sup>3</sup> (category C3 special chemical)
<b>Vietnam - Occupational Exposure Limits</b>	
OEL TWA	0.3 mg/m <sup>3</sup>
OEL STEL	0.6 mg/m <sup>3</sup>
<b>Australia - Occupational Exposure Limits</b>	
OES TWA [1]	1 mg/m <sup>3</sup> (dust and fume)
OES STEL	3 mg/m <sup>3</sup> (fume)
<b>USA - ACGIH - Occupational Exposure Limits</b>	
ACGIH OEL TWA	0.02 mg/m <sup>3</sup> (respirable particulate matter) 0.1 mg/m <sup>3</sup> (inhalable particulate matter)
ACGIH chemical category	Not Classifiable as a Human Carcinogen
<b>USA - IDLH - Occupational Exposure Limits</b>	
IDLH	500 mg/m <sup>3</sup>
<b>USA - NIOSH - Occupational Exposure Limits</b>	
NIOSH REL TWA	1 mg/m <sup>3</sup> (fume)
NIOSH REL STEL	3 mg/m <sup>3</sup>
<b>USA - OSHA - Occupational Exposure Limits</b>	
OSHA PEL C	5 mg/m <sup>3</sup> (fume)
<b>Chromium (7440-47-3)</b>	
<b>Korea - Occupational Exposure Limits</b>	
ISHA OEL TWA	0.5 mg/m <sup>3</sup> (metal)
<b>China - Occupational Exposure Limits</b>	
OEL PC-TWA	0.05 mg/m <sup>3</sup>



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<b>Chromium (7440-47-3)</b>	
Chemical category	Sensitizer, Carcinogenic to humans
OEL PC-TWA (Highly Toxic Goods)	0.15 mg/m <sup>3</sup>
OEL MAC (Highly Toxic Goods)	0.05 mg/m <sup>3</sup>
Catalogue of Occupational Hazard Factors	Category 3 - Chemicals
<b>Indonesia - Occupational Exposure Limits</b>	
NAB (OEL TWA)	0.5 mg/m <sup>3</sup>
Chemical category	A4 - not classifiable as a human carcinogen
<b>Singapore - Occupational Exposure Limits</b>	
PEL (OEL TWA)	0.5 mg/m <sup>3</sup>
<b>Taiwan - Occupational Exposure Limits</b>	
OEL TWA	1 mg/m <sup>3</sup>
OEL STEL	2 mg/m <sup>3</sup>
<b>Australia - Occupational Exposure Limits</b>	
OES TWA [1]	0.5 mg/m <sup>3</sup>
<b>USA - ACGIH - Occupational Exposure Limits</b>	
ACGIH OEL TWA	0.5 mg/m <sup>3</sup> (inhalable particulate matter)
<b>USA - ACGIH - Biological Exposure Indices</b>	
BEI	0.7 µg/l Parameter: Total chromium - Medium: urine - Sampling time: end of shift at end of workweek (population based)
<b>USA - IDLH - Occupational Exposure Limits</b>	
IDLH	250 mg/m <sup>3</sup>
<b>USA - NIOSH - Occupational Exposure Limits</b>	
NIOSH REL TWA	0.5 mg/m <sup>3</sup>
<b>USA - OSHA - Occupational Exposure Limits</b>	
OSHA PEL TWA [1]	1 mg/m <sup>3</sup>

### 8.2. Appropriate engineering controls

Appropriate engineering controls : Ensure good ventilation of the work station.  
Environmental exposure controls : Avoid release to the environment.

### 8.3. Personal protection

#### Respiratory protection:

In case of insufficient ventilation, wear suitable respiratory equipment

#### Eye protection:

Safety glasses

#### Hand protection:

Protective gloves

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### Skin and body protection:

Wear suitable protective clothing

### Personal protective equipment symbol(s):



## 9. Physical and chemical properties

a) Appearance	: No data available
Physical state	: Solid
b) Odour	: No data available
c) Odour threshold	: No data available
d) pH	: No data available
e) Melting / freezing point	: No data available / Not applicable
f) Initial boiling point and boiling range	: No data available
g) Flash point	: No data available
h) Evaporation rate	: No data available
i) Flammability (solid, gas)	: No data available
j) Upper / lower flammability or explosive limits	: No data available
k) Vapour pressure	: No data available
l) Solubility	: No data available
m) Vapour density	: No data available
n) Relative density	: No data available
o) Partition coefficient n-octanol/water	: No data available
p) Auto-ignition temperature	: No data available
q) Decomposition temperature	: No data available
r) Viscosity, kinematic	: No data available
Viscosity, dynamic	: No data available
s) Molecular mass	: No data available

## 10. Stability and reactivity

### 10.1. Chemical stability and Possibility of hazardous reactions

The product is non-reactive under normal conditions of use, storage and transport.

Stable under normal conditions.

No dangerous reactions known under normal conditions of use.

### 10.2. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

### 10.3. Incompatible materials

No data available

### 10.4. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

## 11. Toxicological information

### 11.1. Information on exposure routes

Oral	: Not classified
Skin and eyes contact	: Causes severe skin burns. Causes serious eye damage. May cause an allergic skin reaction.

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Inhalation : May cause allergic reactions, asthma or shortness of breath and etc if inhaled.

### 11.2. Health hazards

#### Acute toxicity (oral):

Not classified

#### Acute toxicity (dermal):

Not classified

#### Acute toxicity (inhalation):

Not classified

(471-34-1)	
LD50 oral rat	> 2000 mg/kg bodyweight Animal: rat, Animal sex: female, Guideline: OECD Guideline 420 (Acute Oral Toxicity - Fixed Dose Method), Guideline: EU Method B.1 bis (Acute Oral Toxicity - Fixed Dose Procedure)
LD50 dermal rat	> 2000 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 402 (Acute Dermal Toxicity), Guideline: EU Method B.3 (Acute Toxicity (Dermal))
LC50 Inhalation - Rat	> 3 mg/l air Animal: rat, Guideline: OECD Guideline 403 (Acute Inhalation Toxicity), Guideline: EU Method B.2 (Acute Toxicity (Inhalation)), Guideline: EPA OPPTS 870.1300 (Acute inhalation toxicity)

CaF2 (7789-75-5)	
LD50 oral rat	4250 mg/kg
LC50 Inhalation - Rat	> 5.07 mg/l air Animal: rat, Guideline: OECD Guideline 403 (Acute Inhalation Toxicity)

(1344-09-8)	
LD50 oral rat	3400 mg/kg Source: SIDS
LD50 dermal rat	> 5000 mg/kg bodyweight Animal: rat, Guideline: EPA OPPTS 870.1200 (Acute Dermal Toxicity)
LC50 Inhalation - Rat	> 2.06 mg/l air Animal: rat, Guideline: EPA OPPTS 870.1300 (Acute inhalation toxicity)

Titanium Dioxide (13463-67-7)	
LD50 oral rat	> 5000 mg/kg bodyweight Animal: rat, Animal sex: female, Guideline: OECD Guideline 425 (Acute Oral Toxicity: Up-and-Down Procedure), Guideline: EPA OPPTS 870.1100 (Acute Oral Toxicity)
LC50 Inhalation - Rat	> 6.82 mg/l (Other, 4 h, Rat, Male, Experimental value, Inhalation (dust), 14 day(s))
LC50 Inhalation - Rat (Dust/Mist)	> 3.43 mg/l Source: ECHA

(12001-26-2)	
LD50 oral rat	> 5000 mg/kg (Rat, Literature study, Oral)

Iron (7439-89-6)	
LD50 oral rat	98600 mg/kg bodyweight Animal: rat, Animal sex: male, Guideline: OECD Guideline 401 (Acute Oral Toxicity)
LC50 Inhalation - Rat	> 250 mg/m <sup>3</sup> air (6 h, Rat, Male, Experimental value, Inhalation (dust))

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Silicon Metal (7440-21-3)	
LD50 oral rat	> 5000 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 401 (Acute Oral Toxicity)
LD50 dermal rabbit	> 5000 mg/kg bodyweight Animal: rabbit

Manganese (7439-96-5)	
LD50 oral rat	> 2000 mg/kg bodyweight Animal: rat, Animal sex: female, Guideline: OECD Guideline 420 (Acute Oral Toxicity - Fixed Dose Method), Guideline: EU Method B.1 bis (Acute Oral Toxicity - Fixed Dose Procedure)
LC50 Inhalation - Rat	> 5.14 mg/l air Animal: rat, Guideline: OECD Guideline 403 (Acute Inhalation Toxicity), Guideline: EU Method B.2 (Acute Toxicity (Inhalation))
LC50 Inhalation - Rat (Dust/Mist)	> 5.14 mg/l Source: ECHA

Chromium (7440-47-3)	
LD50 oral rat	> 5000 mg/kg bodyweight (Equivalent or similar to OECD 420, Rat, Male / female, Read-across, Oral, 14 day(s))
LC50 Inhalation - Rat	> 5.41 mg/l air Animal: rat, Guideline: OECD Guideline 403 (Acute Inhalation Toxicity)
LC50 Inhalation - Rat (Dust/Mist)	> 5.41 mg/l Source: ECHA

### Skin corrosion/irritation:

Causes severe skin burns.

### Serious eye damage/irritation:

Causes serious eye damage.

### Respiratory sensitization:

May cause allergic reactions, asthma or shortness of breath and etc if inhaled.

### Skin sensitization:

May cause an allergic skin reaction.

### Carcinogenicity:

Not classified

Titanium Dioxide (13463-67-7)	
IARC group	2B - Possibly carcinogenic to humans

Chromium (7440-47-3)	
IARC group	3 - Not classifiable

### Mutagenicity:

Not classified

### Reproductive toxicity:

Not classified

### STOT-single exposure:

May cause damage to organs.

### STOT-repeated exposure:

May cause damage to organs through prolonged or repeated exposure.

(471-34-1)	
NOAEL (oral, rat, 90 days)	1000 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 422 (Combined Repeated Dose Toxicity Study with the Reproduction / Developmental Toxicity Screening Test)

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(471-34-1)	
NOAEC (inhalation, rat, dust/mist/fume, 90 days)	≥ 0.212 mg/l air Animal: rat, Guideline: OECD Guideline 413 (Subchronic Inhalation Toxicity: 90-Day Study)

Chromium (7440-47-3)	
LOAEC (inhalation, rat, dust/mist/fume, 90 days)	≥ 0.0044 mg/l air Animal: rat, Guideline: OECD Guideline 413 (Subchronic Inhalation Toxicity: 90-Day Study)
STOT-repeated exposure	Causes damage to organs through prolonged or repeated exposure.

### Aspiration hazard:

Not classified

(471-34-1)	
Viscosity, kinematic (calculated value) (40 °C)	Not applicable (solid)
Density	2.7 – 2.9 g/cm <sup>3</sup> (at 20 °C)
Viscosity, kinematic	Not applicable (solid)
Viscosity, dynamic	Not applicable (solid)

CaF <sub>2</sub> (7789-75-5)	
Density	3.18 g/cm <sup>3</sup> Type: 'density'

(1344-09-8)	
Density	1350 – 1380 kg/m <sup>3</sup>

Titanium Dioxide (13463-67-7)	
Viscosity, kinematic (calculated value) (40 °C)	Not applicable (solid)
Density	3.9 – 4.1 g/cm <sup>3</sup>
Viscosity, kinematic	Not applicable (solid)
Viscosity, dynamic	Not applicable (solid)

Iron (7439-89-6)	
Density	7.87 g/cm <sup>3</sup> Type: 'density' Temp.: 20 °C

Silicon Metal (7440-21-3)	
Density	2.33 g/cm <sup>3</sup> Type: 'density' Temp.: 25 °C
Viscosity, dynamic	Not applicable (solid)

Manganese (7439-96-5)	
Density	7200 kg/m <sup>3</sup>

Chromium (7440-47-3)	
Density	7.19 g/cm <sup>3</sup> (at 20 °C)

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### 12. Ecological information

#### 12.1. Ecotoxicity

Ecology - general	: Harmful to aquatic life with long lasting effects.
Hazardous to the aquatic environment, short-term (acute)	: Not classified
Hazardous to the aquatic environment, long-term (chronic)	: Harmful to aquatic life with long lasting effects.

#### (471-34-1)

LC50 - Fish [1]	> 56000 mg/l Source: ECOTOX
EC50 - Crustacea [1]	> 100 % (OECD 202: Daphnia sp. Acute Immobilisation Test, 48 h, Daphnia magna, Static system, Fresh water, Experimental value, Locomotor effect)
EC50 96h - Algae [1]	22000 mg/l Source: Ecological Structure Activity Relationships
EC50 72h - Algae [1]	> 14 mg/l Test organisms (species): Desmodesmus subspicatus (previous name: Scenedesmus subspicatus)
ErC50 algae	> 100 mg/l (OECD 201: Alga, Growth Inhibition Test, 72 h, Pseudokirchneriella subcapitata, Static system, Fresh water, Experimental value, Nominal concentration)
BCF - Fish [1]	(no bioaccumulation)

#### CaF2 (7789-75-5)

LC50 - Fish [1]	51 mg/l Test organisms (species): other:summary of finidngs in various species
LC50 - Fish [2]	165 mg/l Test organisms (species): other:summary of finidngs in various species
EC50 - Crustacea [1]	97 – 270 mg/l (48 h, Daphnia magna, Static system, Fresh water, Literature, Fluorine ion)
EC50 96h - Algae [1]	7444.076 mg/l Source: Ecological Structure Activity Relationships
EC50 72h - Algae [1]	> 100 mg/l Test organisms (species): Pseudokirchneriella subcapitata (previous names: Raphidocelis subcapitata, Selenastrum capricornutum)
NOEC (chronic)	14.1 mg/l Test organisms (species): Daphnia magna Duration: '21 d'
NOEC chronic fish	4 mg/l Test organisms (species): Oncorhynchus mykiss (previous name: Salmo gairdneri) Duration: '21 d'

#### (1344-09-8)

LC50 - Fish [1]	1108 mg/l Test organisms (species): Danio rerio (previous name: Brachydanio rerio)
LC50 - Fish [2]	3185 mg/l (Exposure time: 96 h - Species: Brachydanio rerio [semi-static])
EC50 - Crustacea [1]	1700 mg/l Test organisms (species): Daphnia magna
EC50 - Crustacea [2]	160 mg/l (96 h, Amphipoda)
EC50 72h - Algae [1]	207 mg/l Test organisms (species): Desmodesmus subspicatus (previous name: Scenedesmus subspicatus)
EC50 72h - Algae [2]	> 345.4 mg/l Test organisms (species): Desmodesmus subspicatus (previous name: Scenedesmus subspicatus)
BCF - Fish [1]	(no bioaccumulation expected)

#### Titanium Dioxide (13463-67-7)

LC50 - Fish [1]	155 mg/l Test organisms (species): other:Japanese Medaka
EC50 - Crustacea [1]	19.3 mg/l Test organisms (species): Daphnia magna

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Titanium Dioxide (13463-67-7)	
EC50 - Crustacea [2]	27.8 mg/l Test organisms (species): Daphnia magna
EC50 - Other aquatic organisms [1]	> 100 mg/l Test organisms (species):
EC50 72h - Algae [1]	> 100 mg/l Test organisms (species): Pseudokirchneriella subcapitata (previous names: Raphidocelis subcapitata, Selenastrum capricornutum)
ErC50 algae	61 mg/l (EPA 600/9-78-018, 72 h, Pseudokirchneriella subcapitata, Static system, Fresh water, Experimental value, Nominal concentration)
LOEC (chronic)	5 mg/l Test organisms (species): Daphnia magna Duration: '21 d'
NOEC (chronic)	≥ 2.92 mg/l Test organisms (species): Daphnia magna Duration: '21 d'

Iron (7439-89-6)	
LC50 - Fish [1]	8.65 mg/l Source: ECHA
LC50 - Other aquatic organisms [1]	106.3 mg/l Source: ECHA
EC50 - Crustacea [1]	> 100 mg/l Test organisms (species): Daphnia magna
EC50 - Crustacea [2]	> 10000 mg/l Test organisms (species): Daphnia magna
EC50 72h - Algae [1]	18 mg/l Source: ECHA

Silicon Metal (7440-21-3)	
LC50 - Fish [1]	100 mg/l (Pisces)
EC50 72h - Algae [1]	250 mg/l Test organisms (species): Pseudokirchneriella subcapitata (previous names: Raphidocelis subcapitata, Selenastrum capricornutum)
ErC50 algae	250 mg/l (Equivalent or similar to OECD 201, 72 h, Pseudokirchneriella subcapitata, Static system, Fresh water, Weight of evidence)

Manganese (7439-96-5)	
LC50 - Fish [1]	> 3.6 mg/l Test organisms (species): Oncorhynchus mykiss (previous name: Salmo gairdneri)
EC50 - Crustacea [1]	> 1.6 mg/l Test organisms (species): Daphnia magna
EC50 72h - Algae [1]	4.5 mg/l Test organisms (species): Desmodesmus subspicatus (previous name: Scenedesmus subspicatus)
EC50 72h - Algae [2]	2.8 mg/l Test organisms (species): Desmodesmus subspicatus (previous name: Scenedesmus subspicatus)
NOEC (chronic)	1.7 mg/l Test organisms (species): Ceriodaphnia dubia Duration: '8 d'
BCF - Fish [1]	81 (Pisces)
BCF - Other aquatic organisms [1]	300000 (Mollusca)
BCF - Other aquatic organisms [2]	125000 (Crustacea)

Chromium (7440-47-3)	
LC50 - Fish [1]	13.9 – 210 mg/l Source: GESTIS
EC50 - Crustacea [1]	17.7 – 18.9 mg/l Source: ECHA
EC50 72h - Algae [1]	0.1 – 17.8 mg/l Source: GESTIS
BCF - Fish [1]	0.0048 (Pisces, Literature study, Dry weight)
Partition coefficient n-octanol/water (Log Pow)	0.23 Source: SRC

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### 12.2. Persistence and degradability

#### (471-34-1)

Persistence and degradability	Biodegradability in soil: not applicable. Biodegradability: not applicable.
Chemical oxygen demand (COD)	Not applicable (inorganic)
ThOD	Not applicable (inorganic)

#### CaF2 (7789-75-5)

Persistence and degradability	Biodegradability: not applicable.
Chemical oxygen demand (COD)	Not applicable (inorganic)
ThOD	Not applicable (inorganic)

#### (1344-09-8)

Persistence and degradability	Biodegradability: not applicable.
Chemical oxygen demand (COD)	Not applicable
ThOD	Not applicable
BOD (% of ThOD)	Not applicable

#### Titanium Dioxide (13463-67-7)

Persistence and degradability	Biodegradability: not applicable.
Chemical oxygen demand (COD)	Not applicable (inorganic)
ThOD	Not applicable (inorganic)

#### (12001-26-2)

Persistence and degradability	Biodegradability: not applicable.
Chemical oxygen demand (COD)	Not applicable (inorganic)
ThOD	Not applicable (inorganic)

#### Iron (7439-89-6)

Persistence and degradability	Biodegradability in soil: not applicable. Biodegradability: not applicable.
Chemical oxygen demand (COD)	Not applicable
ThOD	Not applicable
BOD (% of ThOD)	Not applicable

#### Silicon Metal (7440-21-3)

Persistence and degradability	Biodegradability: not applicable.
Chemical oxygen demand (COD)	Not applicable (inorganic)
ThOD	Not applicable (inorganic)

#### Manganese (7439-96-5)

Persistence and degradability	Biodegradability: not applicable.
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<b>Manganese (7439-96-5)</b>	
Chemical oxygen demand (COD)	Not applicable
ThOD	Not applicable
BOD (% of ThOD)	Not applicable

<b>Chromium (7440-47-3)</b>	
Persistence and degradability	Biodegradability: not applicable.
Chemical oxygen demand (COD)	Not applicable (inorganic)
ThOD	Not applicable (inorganic)

### 12.3. Bioaccumulative potential

<b>(471-34-1)</b>	
BCF - Fish [1]	(no bioaccumulation)
Bioaccumulative potential	Not bioaccumulative.

<b>CaF2 (7789-75-5)</b>	
Bioaccumulative potential	No bioaccumulation data available.

<b>(1344-09-8)</b>	
BCF - Fish [1]	(no bioaccumulation expected)
Bioaccumulative potential	Bioaccumulation: not applicable.

<b>Titanium Dioxide (13463-67-7)</b>	
Bioaccumulative potential	Not bioaccumulative.

<b>(12001-26-2)</b>	
Bioaccumulative potential	No bioaccumulation data available.

<b>Iron (7439-89-6)</b>	
Bioaccumulative potential	No bioaccumulation data available.

<b>Silicon Metal (7440-21-3)</b>	
Bioaccumulative potential	Not bioaccumulative.

<b>Manganese (7439-96-5)</b>	
BCF - Fish [1]	81 (Pisces)
BCF - Other aquatic organisms [1]	300000 (Mollusca)
BCF - Other aquatic organisms [2]	125000 (Crustacea)
Bioaccumulative potential	No bioaccumulation data available.

<b>Chromium (7440-47-3)</b>	
BCF - Fish [1]	0.0048 (Pisces, Literature study, Dry weight)

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<b>Chromium (7440-47-3)</b>	
Partition coefficient n-octanol/water (Log Pow)	0.23 Source: SRC
Bioaccumulative potential	Not bioaccumulative.

### 12.4. Mobility in soil

<b>(471-34-1)</b>	
Mobility in soil	4.971 Source: Quantitative Structure Activity Relation
Surface tension	No data available (test not performed)
Ecology - soil	Low potential for adsorption in soil.

<b>CaF2 (7789-75-5)</b>	
Ecology - soil	No (test)data on mobility of the substance available.

<b>(1344-09-8)</b>	
Ecology - soil	No (test)data on mobility of the component(s) available.

<b>Titanium Dioxide (13463-67-7)</b>	
Surface tension	No data available in the literature
Ecology - soil	Low potential for mobility in soil.

<b>(12001-26-2)</b>	
Ecology - soil	No (test)data on mobility of the substance available.

<b>Iron (7439-89-6)</b>	
Surface tension	Not applicable (solid)
Ecology - soil	Adsorbs into the soil.

<b>Silicon Metal (7440-21-3)</b>	
Ecology - soil	Highly mobile in soil.

<b>Manganese (7439-96-5)</b>	
Ecology - soil	No (test)data on mobility of the substance available.

<b>Chromium (7440-47-3)</b>	
Surface tension	No data available (test not performed)
Partition coefficient n-octanol/water (Log Pow)	0.23 Source: SRC
Ecology - soil	No (test)data on mobility of the substance available.

### 12.5. Other adverse effects

Ozone : Not classified  
Other adverse effects : No data available

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### 13. Disposal considerations

#### 13.1. Disposal method

Dispose of contents/container in accordance with licensed collector's sorting instructions.

#### 13.2. Disposal precaution

No data available

### 14. Transport information

UN RTDG	ADR	IMDG	IATA
<b>14.1. UN number</b>			
Not applicable	Not applicable	Not applicable	Not applicable
<b>14.2. UN proper shipping name</b>			
Not applicable	Not applicable	Not applicable	Not applicable
<b>14.3. Transport hazard class(es)</b>			
Not applicable	Not applicable	Not applicable	Not applicable
<b>14.4. Packing group</b>			
Not applicable	Not applicable	Not applicable	Not applicable
<b>14.5. Marine pollutant</b>			
Not applicable	Not applicable	Not applicable	Not applicable
No supplementary information available			

#### 14.6. Special precautions for user

No data available

### 15. Regulatory information

#### 15.1. Occupational Safety and Health Act

Hazardous Substances Prohibited for Manufacturing	Not applicable	
Hazardous Substances Requiring Permission	Not applicable	
Threshold Limit Values Chemicals	Applicable	13463-67-7: Titanium dioxide 12001-26-2: Mica 7439-89-6: Iron salts (Soluble, as Fe) 7440-21-3: Silicon 7439-96-5: Manganese&Inorganic compounds, as Mn 7440-47-3: Chromium
Hazardous Substances Below Permissible Level	Applicable	7439-96-5: Manganese and its inorganic compounds
Hazardous Substances Subject to Working Environment Measurement	Applicable	13463-67-7: Titanium dioxide 12001-26-2: Mica 7439-96-5: Manganese and its inorganic compounds 7440-47-3: Chromium and its inorganic compounds
Hazardous Substances Subject to Workers Requiring Health Examination	Applicable	7439-96-5: Manganese and its inorganic compounds 7440-47-3: Chromium and its compounds
Hazardous Substances Subject to Control	Applicable	13463-67-7: Titanium dioxide 7439-89-6: Iron and its compounds 7439-96-5: Manganese and its inorganic compounds 7440-47-3: Chromium and its compounds(except Chromium(VI) compounds)

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### 15.2. Chemicals Control Act

No data available

### 15.3. ACT ON REGISTRATION, EVALUATION, ETC. OF CHEMICALS (K-REACH)

No data available

### 15.4. Safety Control of Dangerous Substances Act

Safety Control of Dangerous Substances Act	Applicable	(Class 2 Combustible solid - category 4 Iron Powder (Designated quantity: 500kg); Class 2 Combustible solid - category 5 Metal powder (Designated quantity: 500kg))
	Applicable	7439-89-6: Iron powder (Class 2 Combustible solid - category 4 Iron Powder (Designated quantity: 500kg)) 7440-21-3: Silicon powder (Class 2 Combustible solid - category 5 Metal powder (Designated quantity: 500kg)) 7439-96-5: Manganese powder (Class 2 Combustible solid - category 5 Metal powder (Designated quantity: 500kg)) 7440-47-3: Chromium powder (Class 2 Combustible solid - category 5 Metal powder (Designated quantity: 500kg))

### 15.5. Wastes Control Act

Hazardous Substances in Designated wastes	Not applicable
Types of wastes	No data available

### 15.6. Other Domestic and International Regulatory Information

#### Domestic

Persistent Organic Pollutants(POPs) Control Act	Not applicable
Ozone Depleting Substances(ODS)	Not applicable

#### International

##### EU Regulatory Information

EU Candidate list (SVHC)	Contains no substance on the REACH candidate list
EU authorization list (REACH Annex XIV)	Contains no REACH Annex XIV substances
EU restriction list (REACH Annex XVII)	Not applicable

##### US Regulatory Information

CERCLA Section 103 (40CFR302.4)	Contains listed substances
EPCRA Section 302 (40CFR355.30)	Not applicable
EPCRA Section 304 (40CFR355.40)	Not applicable
EPCRA Section 313 (40CFR372.65)	Contains listed substances

##### International agreements

No data available

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### 16. Other information

**16.1. Data sources:**

No data available,REGULATION (EC) No 1272/2008 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 16 December 2008 on classification, labelling and packaging of substances and mixtures, amending and repealing Directives 67/548/EEC and 1999/45/EC, and amending Regulation (EC) No 1907/2006,Classification according to Classification, Labelling and Packaging of Substances and Mixtures (SEA) Regulation published in the Official Journal numbered 28848 on December 11, 2013,ECHA (European Chemicals Agency),Supplier's safety documents,This MSDS is prepared based on Article 41 of the Occupational Safety and Health Act and Notice No.2016-19 of the Ministry of Employment and Labor (based on the availability of material safety and health data), taking into account the status of regulations related to Korea,This MSDS is prepared based on KOSHA, NITE, ESIS, NLM, SIDS, IPCS, NCIS, etc,This safety data sheet was compiled with data and information from the following sources : RTECS, ECOSAR, HSDB, SIDS SIAP, ChemWATCH, CESAR, Chemical DB.

**16.2. Issue date:**

11/3/2020

**16.3. Revision number and date:**

1.0, 27/12/2021

**16.4. Other information:**

No data available

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.